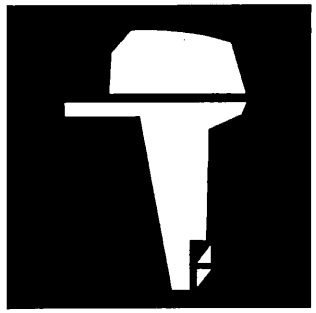
YAMAHA



PARTS CATALOGUE
CATALOGUE DE PIECES DETACHEES

6C'97 (6M8)

1V6M8-W00F1

YAMAHA GENUINE
Parts & Accessories

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

6C'97(6M8)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
   It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations
   The following abbreviations are used in this Parts Catalogue.

"UR"	Use specified parts number.	"M"	Manual start model
"UN"	Use as many as needed.	"E"	Electric start model
"AP"	Alternate Parts	"PTT"	Power Trim & Tilt model
"LM"	Local Made	"H/T"	Hydro Tilt model
	(Parts need to be ordered locally)	"M/T"	Manual Tilt model
"O/S"	Over Size	"T.H/D"	Tiller Handle model

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

   EXAMPLE
   CARBURETOR ASSY
   . JET, PILOT
   . NOZZLE, MAIN

4. Number of component for assembly
   The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

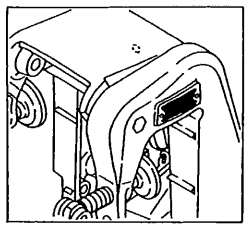
REF. NO.	PART NO.	DESCRIPTION						REMARKS
1	6E0-85500-70	C.D.I. MAGNETO ASSY	1					
2	6E0-85550-70	. ROTOR ASSY	1					
3	6E0-15723-00-94	. . PULLY, STARTER	1					

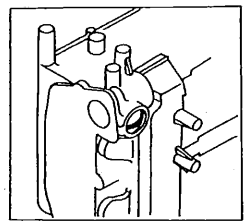
5. Quantity Information

REF. NO.	PART NO.	DESCRIPTION	A	B	C	D	E	REMARKS
		JAPAN	▲					
		USA		▲				
		CANADA			▲			
		OCEANIA				▲		
		EUROPE					▲	

6. Applicable Serial No. and Color Code

Engine Serial No.	6CM	S : 003801	~
		L : 303150	~
	6CEM	S : 100101	~
		L : 400101	~





Color Code	Color Name	Abbreviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.

AVANT-PROPOS

Ce Catalogue de pièces détachées concerne les pièces pour le(s) modèle(s) indiqué(s) dans le cadre ci-dessous. Lorsque vous commandez des pièces de rechange, veuillez vous référer à ce catalogue de pièces détachées et indiquer clairement les numéros et les noms des pièces détachées.

6C'97(6M8)

1. Les modifications ou ajouts ayant été effectués après la parution du catalogue de pièces détachées seront décrits dans les Bulletins d'information Yamaha concernant les pièces détachées.
   Il est recommandé que vous apportiez les corrections nécessaires au catalogue des pièces détachées en vous référant aux Bulletins d'information Yamaha.

2. Abréviations
   Dans ce catalogue, les abréviations suivantes sont utilisées:

"UR"	Utiliser le numéro des pièces.
"UN"	Utiliser autant que nécessaire.
"AP"	Pièces de substitution
"OS"	Cote Réparation
"LM"	Fabrication locale (les pièces doivent être commandées localement.)
"M"	Modèle à démarrage manuel
"E"	Modèle à démarrage électrique
"PTT"	Modèle à assiette et relevage assistés
"H/T"	Modèle à relevage hydraulique
"M/T"	Modèle à relevage manuel
"T.H/D"	Modèle à commande par barre franche

3. Dans ce catalogue, les pièces qui sont fournies dans un ensemble sont précédées d'un point (.) de la manière indiquée ci-dessous.

EXEMPLE ENS CARBURATEUR
. GICLEUR, ralenti
. PUITS D'AIGUILLE

4. Nombre de pièces composant un ensemble
   Le chiffre apparaissant à la droite de chaque description indique la quantité de pièces pour chaque ensemble de pièces .

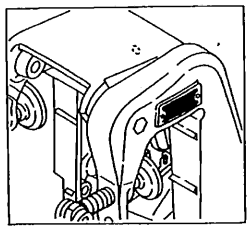
REF. NO.	Référence	Description						Remarques
1	6E0-85500-70	MAGNETO C.D.I CPLT	1					
2	6E0-85550-70	・ROTOR CPLT	1					
3	6E0-15723-00-94	・・POULIE DE DEMARREUR	1					

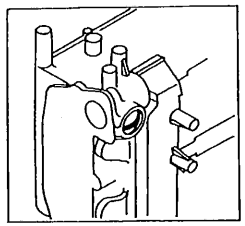
5. Indiquation concernant la quantided

REF. NO.	Référence	Description	A	B	C	D	E	Remarques
		JAPAN	▲					
		USA		▲				
		CANADA			▲			
						▲		OCEANIA
							▲	EUROPE

6. Applications No de série et code couleur correspondants

No de série du moteur	6CM	S	: 003801	～
		L	: 303150	～
	6CEM	S	: 100101	～
		L	: 400101	～





Code couleur	Nom de couleur	Abréviation
4D	DARK BLUISH GRAY METALLIC 2	DBNM2

7. Veuillez noter que les illustrations sont indiquées pour référence pour trouver les numéros de pièces, non pour être utilisées lors de l'assemblage. Lors de l'assemblage, veuillez utiliser le manuel d'entretien adéquat.

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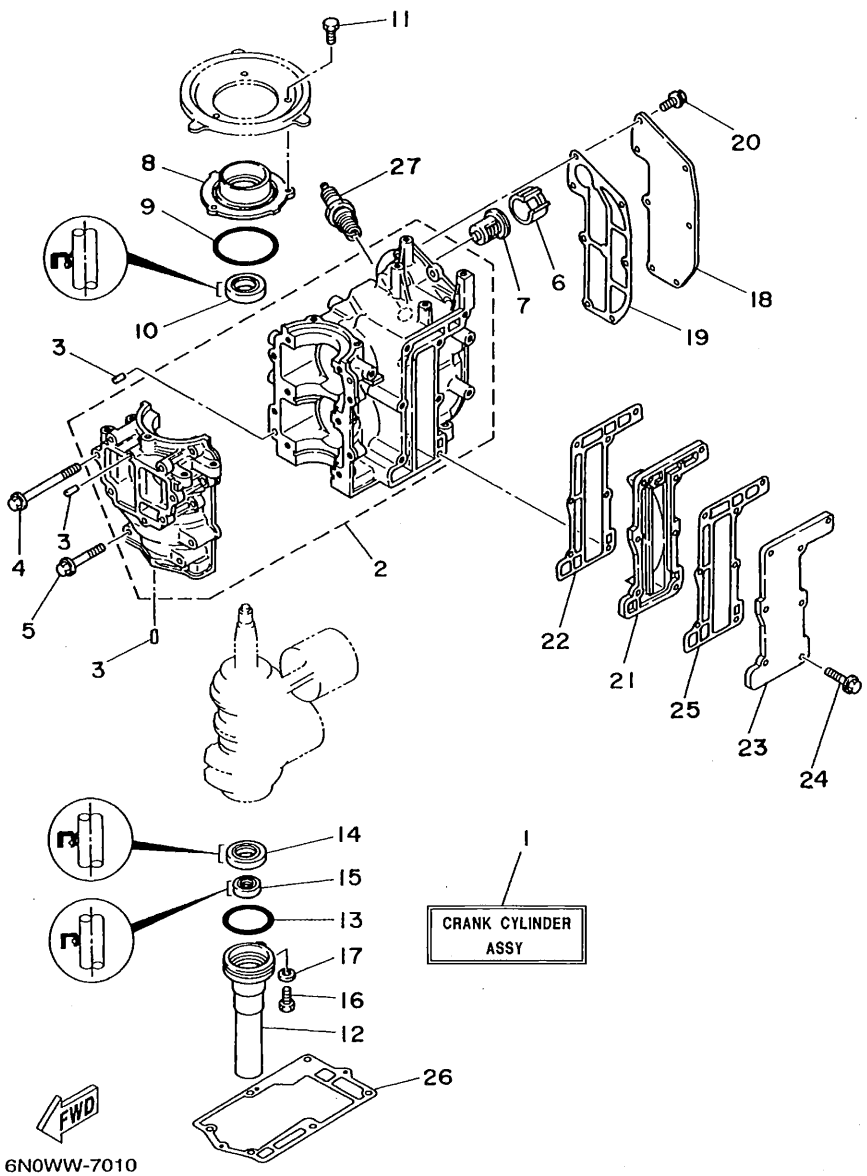

FIG. 1 CYLINDER. CRANKCASE CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	6N0-W0090-00-4D	CRANK CYLINDER ASSY EMBIELLAGE CYLINDRE (ENS.) (REF.NO. 2 ~ 26, FIG. 2, REF.NO. 1 ~ 19)	1	1	1	1	1	
2	6N0-E5100-00-94	CRANKCASE ASSY CARTER DE MOTEUR COMPLET	1	1	1	1	1	
3	93604-08062	PIN, DOWEL GOUJON	4	4	4	4	4	
4	90105-06M26	BOLT, WASHER BASED BOULON, AVEC RONDELLE	6	6	6	6	6	
5	90105-06M25	BOLT, WASHER BASED BOULON, AVEC RONDELLE	4	4	4	4	4	
6	90387-22M50	COLLAR COLLERETTE	1	1	1	1	1	
7	6E5-12411-01	THERMOSTAT THERMOSTAT	1	1	1	1	1	
8	6G1-15359-01-94	HOUSING, OIL SEAL LOGEMENT, BAGUE D'ETANCHEITE	1	1	1	1	1	
9	93210-54M54	O-RING JOINT TORIQUE	1	1	1	1	1	
10	93102-20M25	OIL SEAL JOINT SPY	1	1	1	1	1	
11	97013-06016	BOLT BOULON	3	3	3	3	3	
12	6G1-15396-02-5B	HOUSING, OIL SEAL LOGEMENT DE JOINT SPY	1	1	1	1	1	
13	93210-42159	O-RING JOINT TORIQUE	1	1	1	1	1	
14	93101-20M34	OIL SEAL JOINT SPY	1	1	1	1	1	
15	93101-12M26	OIL SEAL JOINT SPY	1	1	1	1	1	
16	97095-06016	BOLT BOULON	1	1	1	1	1	
17	92995-06600	WASHER RONDELLE	1	1	1	1	1	
18	6N0-E1191-00-9M	COVER, CYLINDER HEAD 1 COUVERCLE, CULASSE 1	1	1	1	1	1	
19	6G1-11193-A1	GASKET, HEAD COVER 1 JOINT, COUVERCLE DE CULASSE 1	1	1	1	1	1	
20	90105-06M14	BOLT FLANGE BOULON, AVEC RONDELLE	7	7	7	7	7	
21	6N0-G1111-00-9M	INNER COVER, EXHAUST PLAQUE, ECHAPPEMENT	1	1	1	1	1	
22	6G1-41112-A1	GASKET, EXHAUST INNER COVER JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	1	1	
23	6G1-41113-01-9M	OUTER COVER, EXHAUST COUVERCLE, ECHAPPEMENT	1	1	1	1	1	
24	90105-06M24	BOLT, WASHER BASED BOULON, AVEC RONDELLE	7	7	7	7	7	
25	6G1-41114-A0	GASKET, EXHAUST OUTER COVER JOINT, COUVERCLE D'ECHAPPEMENT	1	1	1	1	1	
26	6G1-45113-A1	GASKET, UPPER CASING JOINT, TUBE D'ARBRE	1	1	1	1	1	

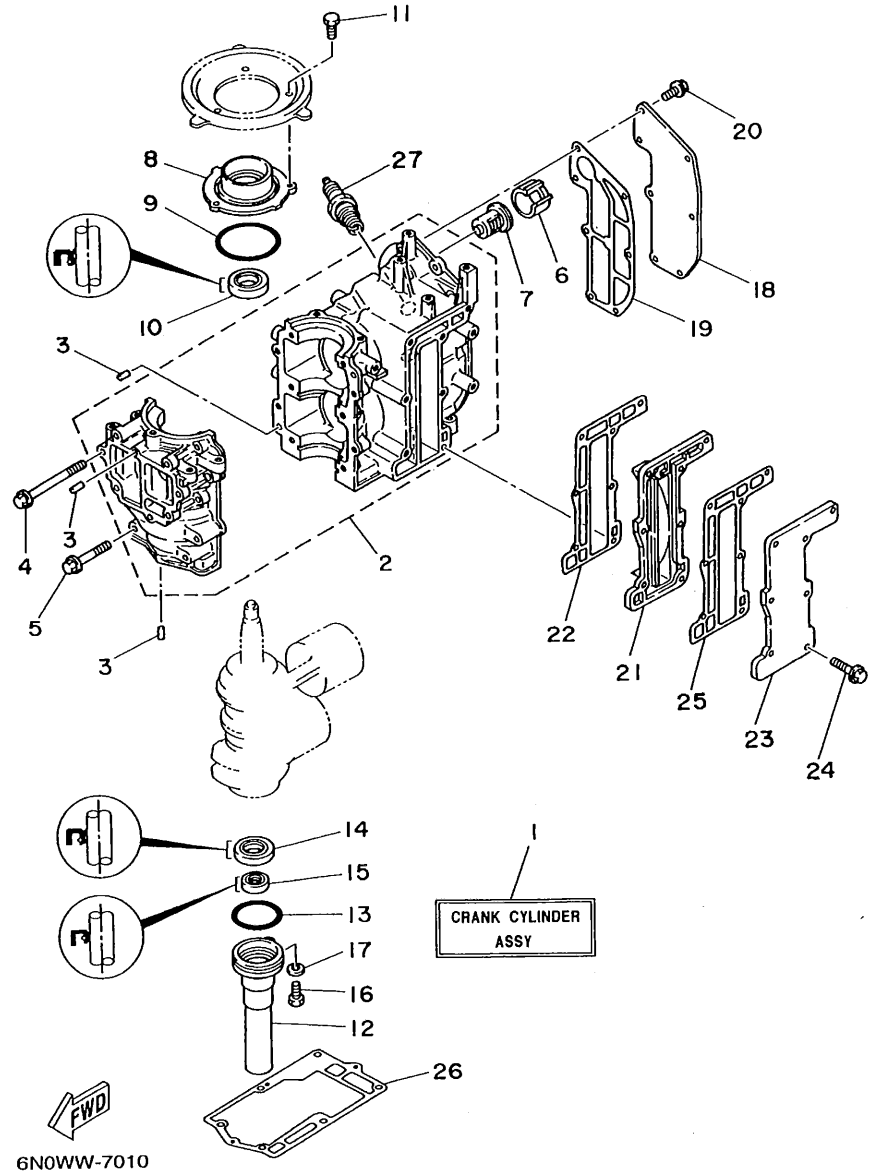

FIG. 1 CYLINDER. CRANKCASE CYLINDRE. CARTER

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
27	94702-00217	PLUG, SPARK (NGK B7HS 10) BOUGIE D'ALLUMAGE(NGK B7HS 10)		2			2	
	94702-00271	PLUG, SPARK (NGK BR7HS 10) BOUGIE D'ALLUMAGE(NGK BR7HS 10)			2	2		
	94703-00217	PLUG, SPARK (NGK B7HS 10) BOUGIE D'ALLUMAGE(NGK B7HS 10)	2					

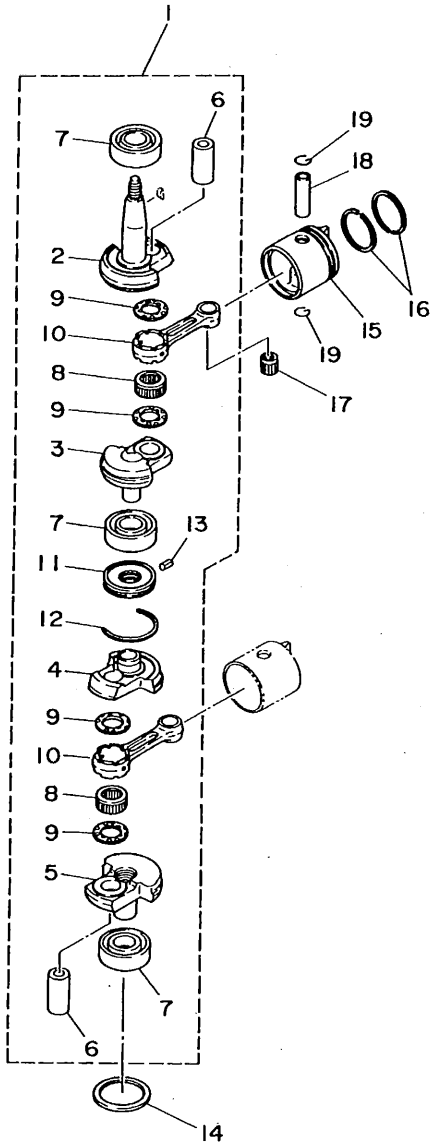

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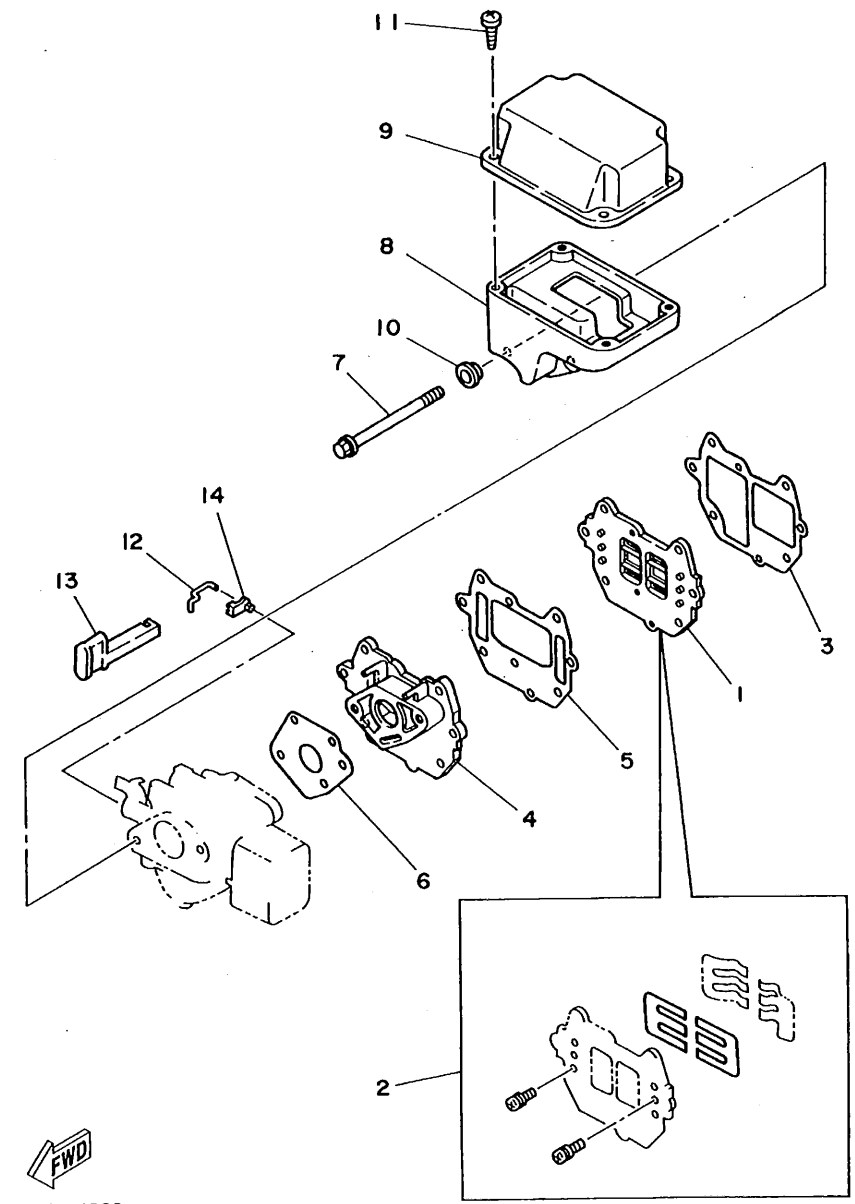
FIG. 2 CRANKSHAFT. PISTON VILEBREQUIN. PISTON

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	6N0-E1400-00	CRANKSHAFT ASSY VILEBREQUIN COMPLET	1	1	1	1	1	
2	6N0-E1412-00	.CRANK 1 .MASSOLOTTE DE VILEBREQUIN 1	1			1	1	
3	6N0-E1422-00	.CRANK 2 .MASSOLOTTE DE VILEBREQUIN 2	1			1	1	
4	6N0-E1432-00	.CRANK 3 .MASSOLOTTE DE VILEBREQUIN 3	1			1	1	
5	6N0-E1442-00	.CRANK 4 .MASSOLOTTE DE VILEBREQUIN 4	1			1	1	
6	6G1-11681-00	.PIN, CRANK 1 .MANETON, VILEBREQUIN 1	2			2	2	
7	93306-204U0	.BEARING .ROULEMENT	3	2	2	3	3	
8	93310-418V1	.BEARING .ROULEMENT	2			2	2	
9	90209-18112	.WASHER .RONDELLE	4			4	4	
10	6N0-E1651-00	.ROD, CONNECTING .BIELLE NUE	2			2	2	
11	6N0-E1515-00	.SEAL, LABYRINTH 1 .JOINT, LABYRINTHE 1	1			1	1	
12	93440-47055	.CIRCLIP .CIRCLIP, TYPE S	1			1	1	
13	91609-20008	.PIN, SPRING .GOUPILLE, ELASTIQUE	1			1	1	
14	90201-41303	.WASHER, PLATE .RONDELLE, PLATE	1	1	1	1	1	
15	6G1-11631-00-98	PISTON (STD) PISTON (STD)	2	2	2	2	2	
16	6G1-11603-00	PISTON RING SET (STD) JUE DE SEGMENTS (STD)	2	2	2	2	2	
17	93310-112V0	BEARING ROULEMENT	2	2	2	2	2	
18	6G1-11633-00	PIN, PISTON AXE, PISTON	2	2	2	2	2	
19	93450-13022	CIRCLIP CIRCLIP, TYPE S	4	4	4	4	4	

FIG. 3 INTAKE ADMISSION



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	6G1-13610-01	REED VALVE ASSY CLAPET COMPLET	1	1	1	1	1	
2	6G1-W0004-00	.REED SET .JEU DE CLAPETS	1	1	1	1	1	
3	6G1-13621-A1	GASKET, VALVE SEAT JOINT, SIEGE DE CLAPET	1	1	1	1	1	
4	6N0-E3641-00-94	MANIFOLD 1 TUBULURE 1	1	1	1	1	1	
5	6G1-13645-A1	GASKET, MANIFOLD 1 JOINT, TUBULURE 1	1	1	1	1	1	
6	6G1-14198-A1	GASKET JOINT	1	1	1	1	1	
7	95895-06085	BOLT, FLANGE BOULON, A COLLERETTE	2	2	2	2	2	
8	6M8-E4417-00	COVER 1 COUVERCLE 1	1	1	1	1	1	
9	6M8-E4418-00	COVER 2 COUVERCLE 2	1	1	1	1	1	
10	90387-06M70	COLLAR COLLERETTE	2	2	2	2	2	
11	97780-50514	SCREW, TAPPING VIS, TETE FRAISEE	4	4	4	4	4	
12	6G1-41256-00	ROD, CHOKE 1 TRINGLE 1, STARTER	1	1	1	1	1	
13	6G1-41271-00	KNOB, CHOKE BOUTON DE STARTER	1	1	1	1	1	
14	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	1	1	1	1	1	

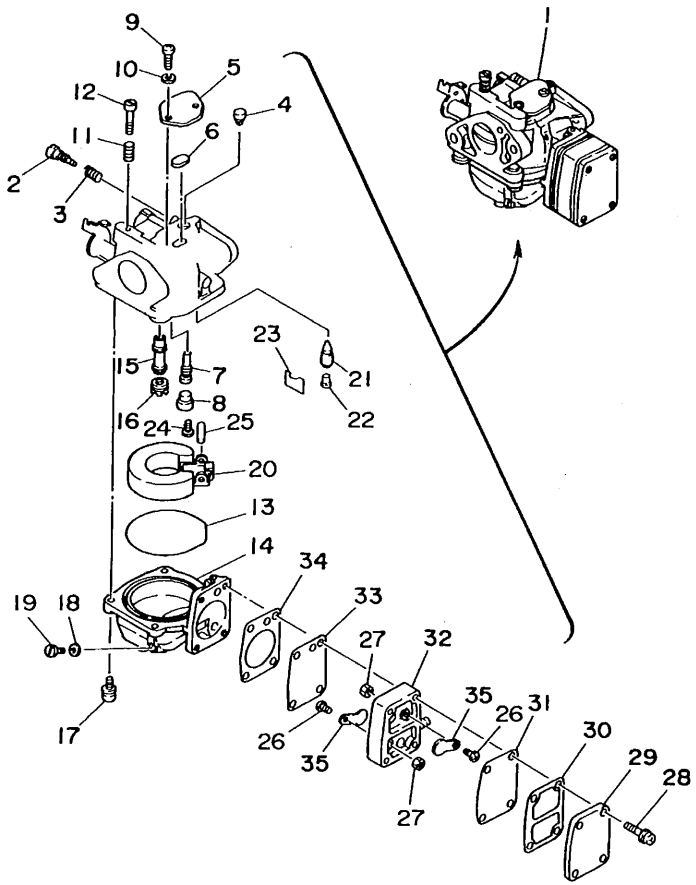


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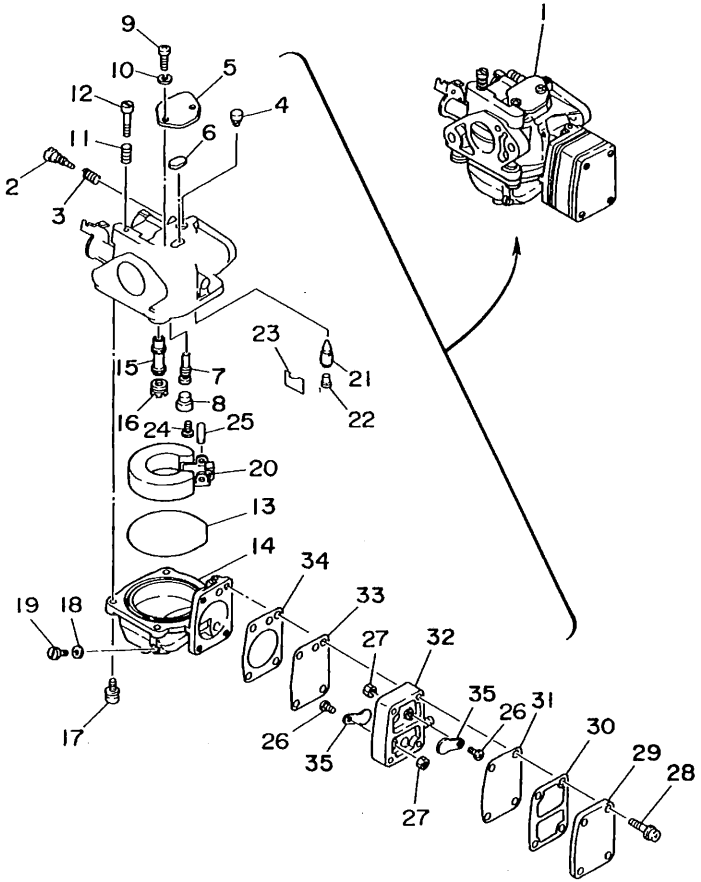
FIG. 4 CARBURETOR CARBURATEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	6H6-14301-01	CARBURETOR ASSY 1 CARBURATEUR COMPLET	1	1	1	1	1	
2	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	1	1	1	1	
3	679-14555-00	.SPRING .RESSORT	1	1	1	1	1	
4	6G1-14966-00	.CAP .CAPUCHON	1	1	1	1	1	
5	6G1-14527-00	.PLATE .PLAQUE	1	1	1	1	1	
6	6G1-14126-00	.GASKET .JOINT	1	1	1	1	1	
7	6G1-14948-05	.JET (#45) .GICLEUR (#45)	1	1	1	1	1	
8	676-14966-00	.CAP .CAPUCHON	1	1	1	1	1	
9	97880-04010	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2	2	2	2	
10	92990-04100	.WASHER, SPRING .RONDELLE, GROWER	2	2	2	2	2	
11	90501-10326	.SPRING, COMPRESSION .RESSORT, COMPRESSION	1	1	1	1	1	
12	63V-14523-00	.SCREW, STOP .VIS, BUTEE	1	1	1	1	1	
13	6G1-14984-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
14	6G1-14980-01	.BODY, FLOAT CHAMBER .CORPS, CUVE DE FLOTTEUR	1	1	1	1	1	
15	6H6-14947-00	.JET, NEEDLE .GICLEUR DE STARTER	1	1	1	1	1	
16	676-14943-26	.JET, MAIN (#98) .GICLEUR, PRINCIPAL (#98)	1	1	1	1	1	
17	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	4	4	4	4	
18	6G1-14398-00	.WASHER .RONDELLE	1	1	1	1	1	
19	6G1-14992-00	.SCREW, DRAIN .BOUCHON, PURGE	1	1	1	1	1	
20	6G1-14985-00	.FLOAT .FLOTTEUR	1	1	1	1	1	
21	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	1	1	1	1	
22	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	1	1	1	1	
23	663-14159-00	.CLIP .JONC	1	1	1	1	1	
24	98580-04008	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	1	1	1	1	1	
25	688-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	1	1	1	1	
26	98580-03006	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2	2	2	2	
27	95380-03600	.NUT .ECROU	2	2	2	2	2	

FIG. 4 CARBURETOR CARBURATEUR



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REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
28	97980-04125	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	4	4	4	4	
29	6G1-24452-00	.COVER .COUVERCLE	1	1	1	1	1	
30	6G1-24432-00	.GASKET, FUEL PUMP 2 .JOINT 2 DE POMPE A ESSENCE	1	1	1	1	1	
31	6G1-24471-00	.DIAPHRAGM .DIAPHRAGME	1	1	1	1	1	
32	6G1-24412-01	.BODY 1 .CORPS 1	1	1	1	1	1	
33	6G1-24411-00	.DIAPHRAGM .DIAPHRAGME	1	1	1	1	1	
34	6G1-24431-01	.GASKET, FUEL PUMP 1 .JOINT 1 DE POMPE A ESSENCE	1	1	1	1	1	
35	6G1-24421-00	.VALVE, CHECK .SOUPAPE, RETENUE	2	2	2	2	2	

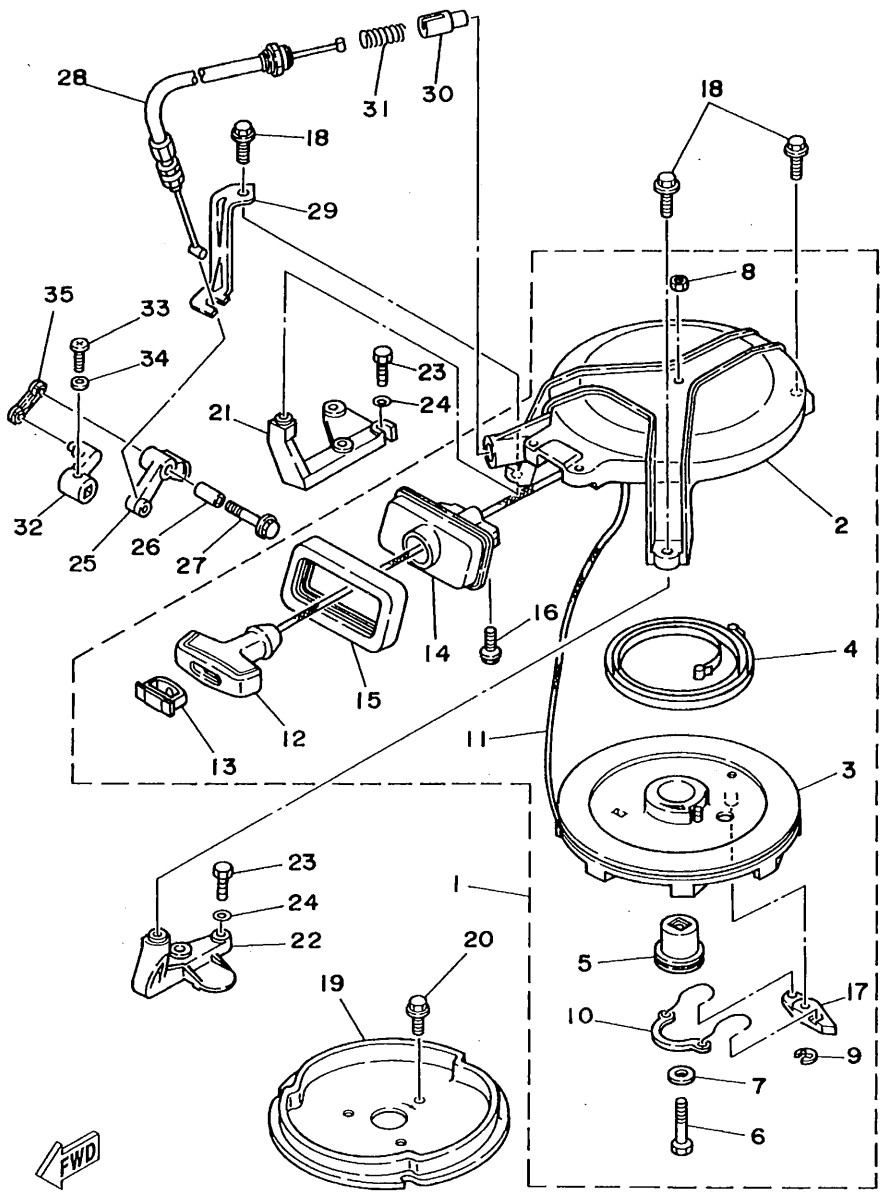

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FIG. 5 STARTER **DEMARREUR**

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	6M8-E5710-03	STARTER ASSY DEMARREUR COMPLET	1	1	1	1	1	
2	6N0-E5711-80-94	.CASE, STARTER .CARTER DE DEMARREUR	1	1	1	1	1	
3	6M8-E5714-00	.DRUM, SHEAVE .TAMBOUR, POULIE	1	1	1	1	1	
4	90510-08800	.SPRING, SPIRAL .RESSORT, HELICOIDAL	1	1	1	1	1	
5	6G1-15717-00	.SHAFT, STARTER .AXE DE DEMARREUR	1	1	1	1	1	
6	97013-06035	.BOLT .BOULON	1	1	1	1	1	
7	90201-06M30	.WASHER, PLATE .RONDELLE, PLATE	1	1	1	1	1	
8	95303-06600	.NUT .ECROU	1	1	1	1	1	
9	93430-06M02	.CIRCLIP .CIRCLIP, TYPE S	1	1	1	1	1	
10	6G1-15705-00	.SPRING, DRIVE PAWL .RESSORT DE CLIQUET	1	1	1	1	1	
11	*	.WIRE (L1850) .FIL (L1850)	1	1	1	1	1	
12	6G1-15755-00	.HANDLE, STARTER .POIGNEE, DE DEMARREUR	1	1	1	1	1	
13	6G1-15779-00	.COVER .COUVERCLE	1	1	1	1	1	
14	6N0-E5758-00	.GUIDE, ROPE .GUIDE DE CABLE	1	1	1	1	1	
15	6N0-E5762-00	.SEAL, RUBBER 2 .JOINT CAOUTCHOUC 2	1	1	1	1	1	
16	95895-06016	.BOLT, FLANGE .BOULON, A COLLERETTE	2	2	2	2	2	
17	677-15741-01	.PAWL, DRIVE .CLIQUET, ENTRAINEMENT	1	1	1	1	1	
18	95895-06020	BOLT, FLANGE BOULON, A COLLERETTE	3	3	3	3	3	
19	6N0-E5723-00-94	PULLEY, STARTER POULIE DE DEMARREUR	1	1	1	1	1	
20	90105-06M29	BOLT, WASHER BASED BOULON, AVEC RONDELLE	3	3	3	3	3	
21	6N0-E5771-00-94	STAY 1 SUPPORT 1	1	1	1	1	1	
22	6N0-E5772-00-94	STAY 2 SUPPORT 2	1	1	1	1	1	
23	97075-06020	BOLT BOULON	4	4	4	4	4	
24	92995-06600	WASHER RONDELLE	4	4	4	4	4	

* CUT FROM 50M ROLLS, PARTS NO. 90890-44372, CUTTING LENGTH 1.85M.
* A PRELEVER SUR BOBINE 50M, PEFERENCE 90890-44372, LONGEUR DE COUPE 1.85M.

B5

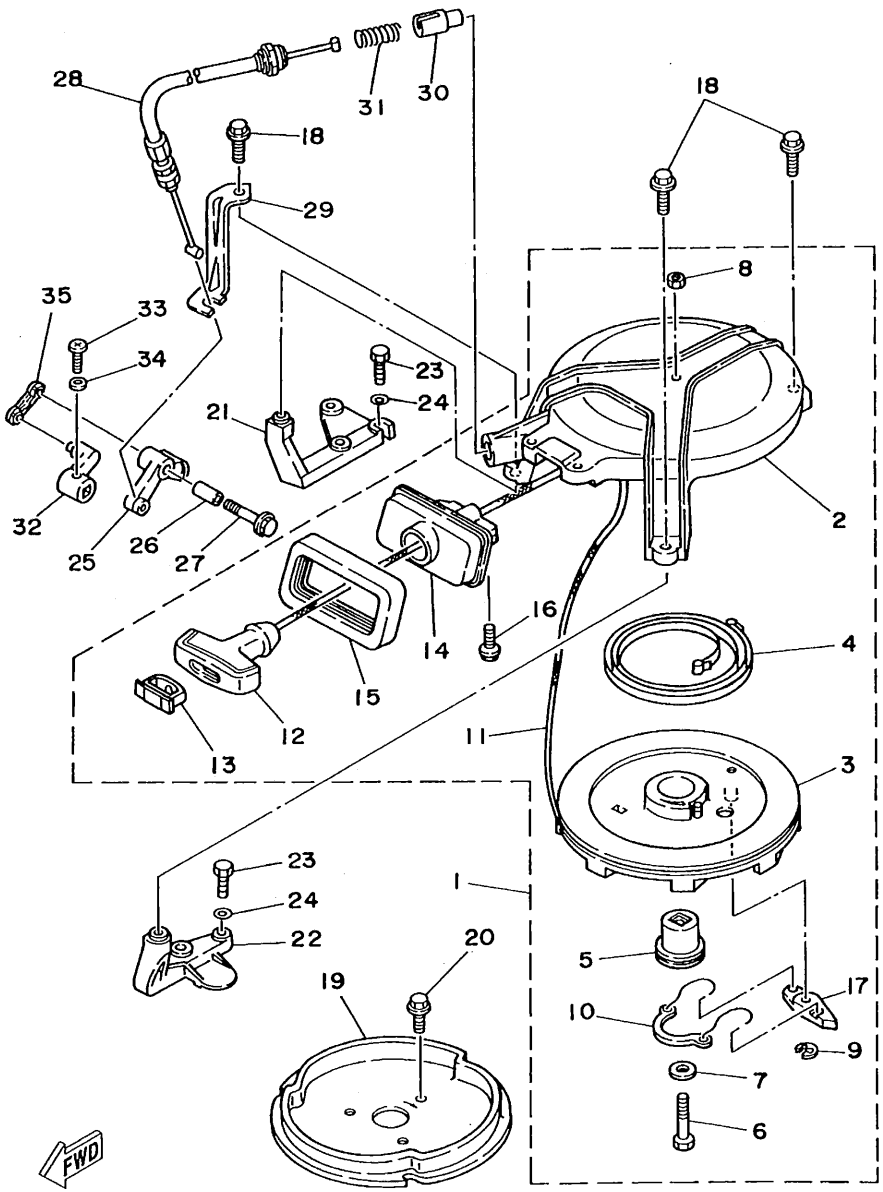

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FIG. 5 STARTER **DEMARREUR**

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
25	6G1-15746-10	ARM BRAS		1	1		1	
	6G1-15746-81	ARM BRAS	1			1		
26	6G1-15764-00	COLLAR 1 COLLERETTE 1	1	1	1	1	1	
27	95895-06025	BOLT, FLANGE BOULON, A COLLERETTE	1	1	1	1	1	
28	6N0-E5770-80	CABLE COMP., STARTER STOP CABLE, BUTEE DE DEMAR	1	1	1	1	1	
29	6G1-15774-81	STAY 4 SUPPORT 4	1	1	1	1	1	
30	656-15748-00	PLUNGER, STARTER STOP PLONGEUR, BOUTE DE DEMAR	1	1	1	1	1	
31	90501-10227	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	1	
32	6G1-44125-80	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1	1	1	
33	97880-05016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	1	1	
34	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
35	6G1-15747-80	LINK BIELLETTE	1	1	1	1	1	

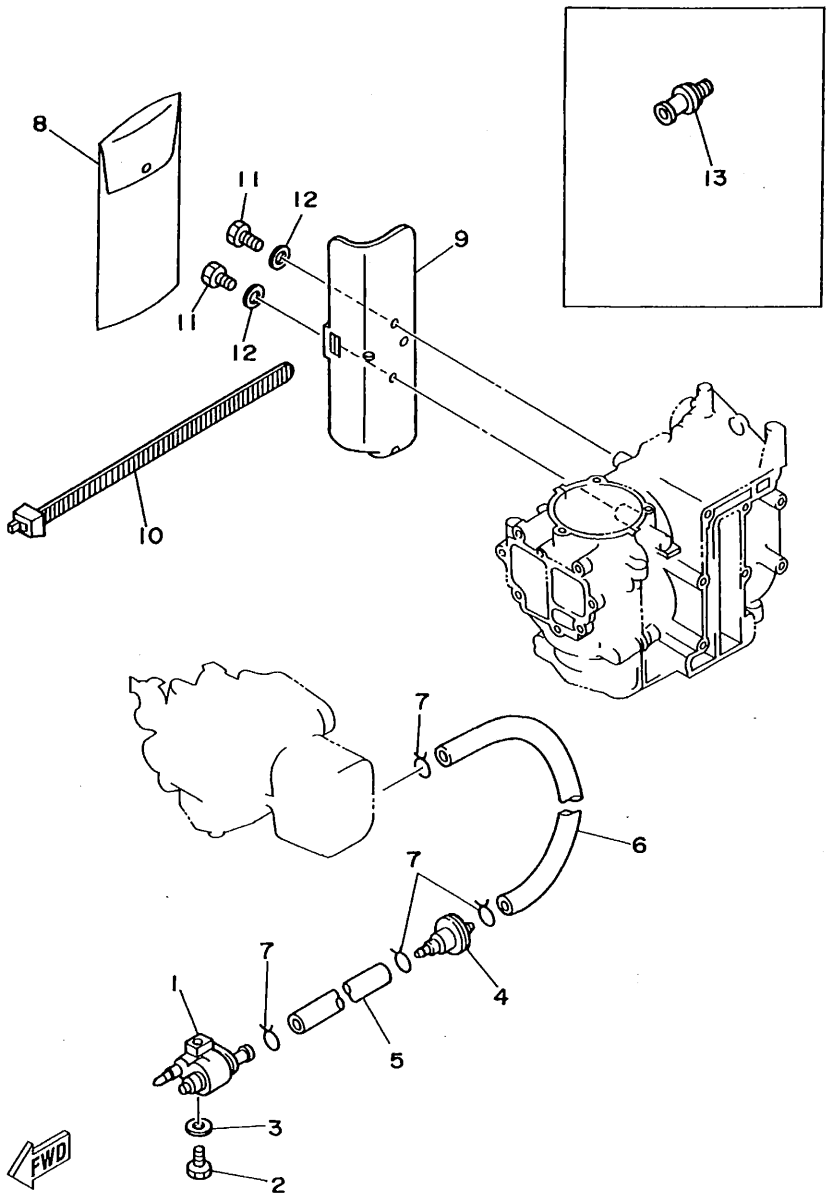

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FIG. 6 FUEL CARBURANT

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	6G1-24304-02	FUEL PIPE JOINT COMP. 1 DURITE RACCORDEMT. A ESSENCE	1	1	1	1	1	
2	97095-06025	BOLT BOULON	1	1	1	1	1	
3	92995-06600	WASHER RONDELLE	1	1	1	1	1	
4	646-24251-02	STRAINER 1 FILTRE 1	1	1	1	1	1	
5	90445-09221	HOSE DURITE	1	1	1	1	1	
6	90445-09220	HOSE DURITE	1	1	1	1	1	
7	90467-08004	CLIP JONC	4	4	4	4	4	
8	6N0-F8100-00	TOOL KIT TROUSSE A OUTILS	1	1	1	1	1	
9	6N0-F8170-00	TOOL, HOLDER OUTIL	1	1	1	1	1	
10	6G1-2811G-00	BAND COLLIER	1	1	1	1	1	
11	97095-06012	BOLT BOULON	2	2	2	2	2	
12	92995-06600	WASHER RONDELLE	2	2	2	2	2	
13	6L8-F8193-00	PLUG, WATER CHECK BOUCHON, CONTROLE D'EAU	1	1	1	1	1	AP

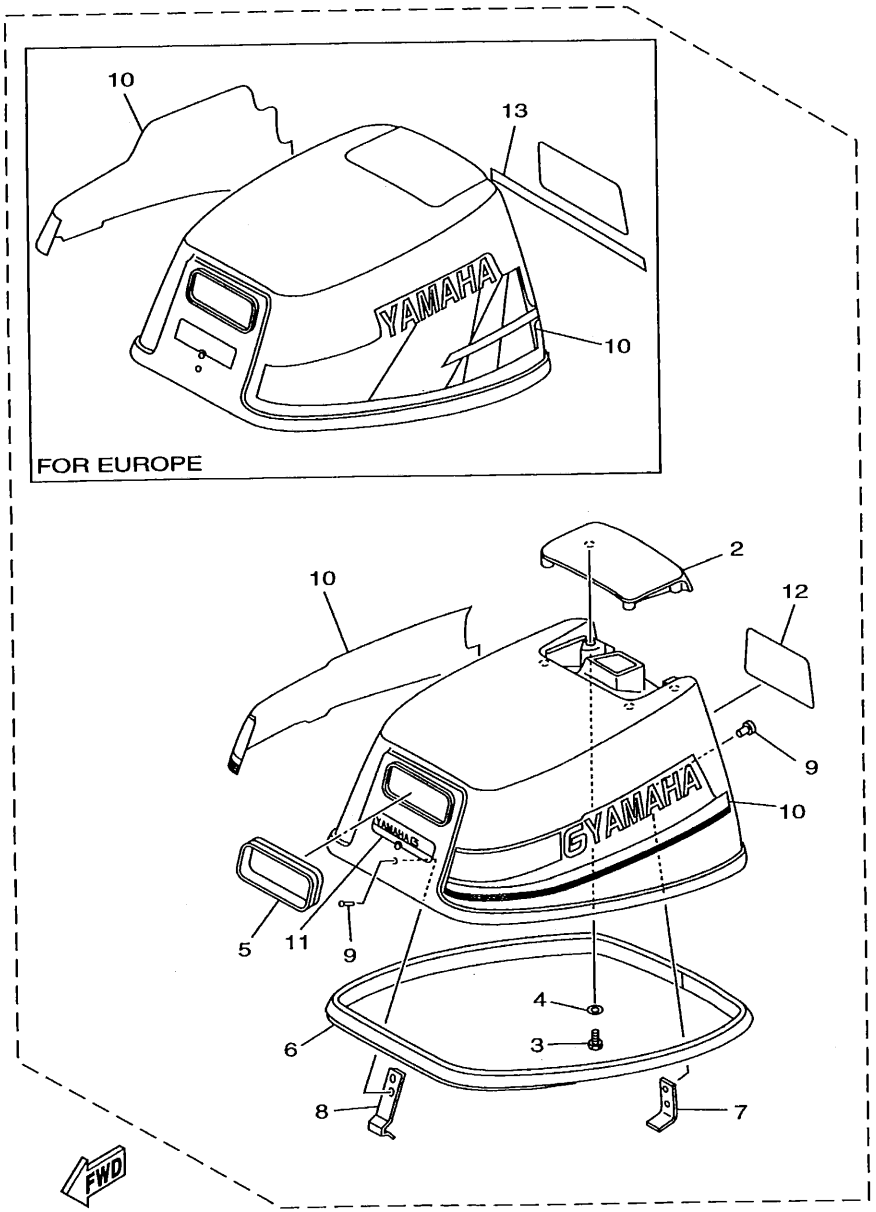

FIG. 7 TOP COWLING — CAPOT SUPERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	6M8-G2610-10-4D	TOP COWLING ASSY CAPOT (ENS.)	1	1	1		1	
	6M8-G2610-52-4D	TOP COWLING ASSY CAPOT (ENS.)				1		
2	6N0-G2613-00-4D	.MOLDING, AIR DUCT .MANCHON A AIR	1	1	1	1	1	
3	97095-06016	.BOLT .BOULON	4	4	4	4	4	
4	92995-06600	.WASHER .RONDELLE	4	4	4	4	4	
5	6G1-15761-00	.SEAL, RUBBER 1 .JOINT CAOUTCHOUC 1	1	1	1	1	1	
6	6N0-G2615-00	.SEAL .JOINT	1	1	1	1	1	
7	6G1-42647-00	.HOLDER, CLAMP BAND .SUPPORT, SANDOW DE SERRAGE	1	1	1	1	1	
8	6N0-G2651-00	.HOOK .CROCHET	1	1	1	1	1	
9	90266-04M00	.RIVET .RIVET	4	4	4	4	4	
10	6H6-W0070-11	.GRAPHIC SET .JEU DIEMBLEMES	1	1	1		1	
	6G1-W0070-50	.GRAPHIC SET .JEU DIEMBLEMES				1		
11	6M8-G2677-10	.GRAPHIC, FRONT .ADHESIF, AVANT	1	1	1	1	1	
12	6M8-G2678-10	.GRAPHIC, REAR .ADHESIF, ARRIERE	1	1	1	1	1	
13	6G1-4267A-50	.GRAPHIC, REAR 2 .ADHESIF, ARRIERE 2				1		

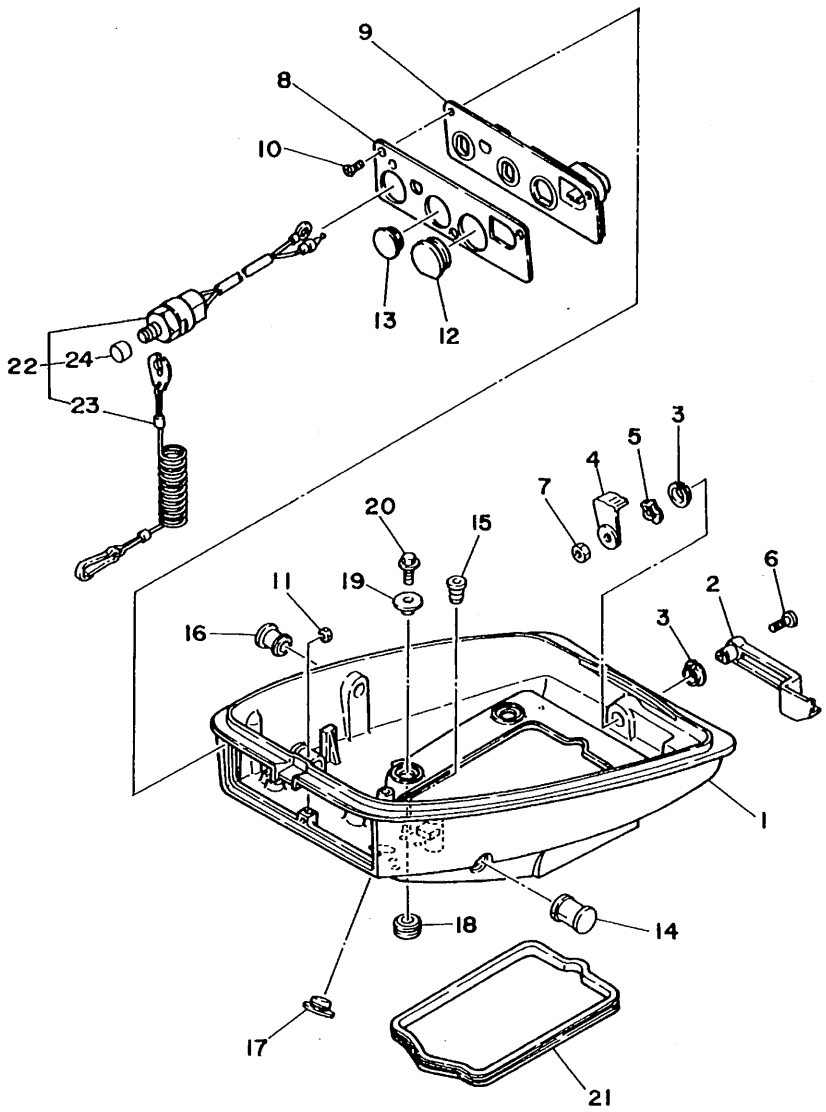

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FIG. 8 BOTTOM COWLING CAPOT INFERIEUR

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	6N0-G2711-00-4D	COWLING, BOTTOM CUVETTE	1	1	1	1	1	
2	6N0-G2815-00-4D	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	1	
3	90386-12M45	BUSH DOUILLE	2	2	2	2	2	
4	6E0-42816-00	LEVER, CLAMP LEVIER, PRESSE	1	1	1	1	1	
5	90206-12052	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	1	1	
6	97885-06030	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	1	1	
7	95380-06700	NUT ECROU	1	1	1	1	1	
8	6N0-G2719-00	PANEL, FRONT LOWER PANNEAU, AVANT INFERIEUR	1					
	6N0-G2719-80	PANEL, FRONT LOWER PANNEAU, AVANT INFERIEUR		1	1	1	1	
9	6N0-G2767-00	BRACKET SUPPORT	1	1	1	1	1	
10	90149-05M02	SCREW VIS	3	3	3	3	3	
11	95380-05700	NUT ECROU	1	1	1	1	1	
12	6G1-42724-00	GROMMET PASSE-FIL	1	1	1	1	1	
13	6G1-42725-00	GROMMET PASSE-FIL	1	1	1	1	1	
14	6G1-42726-00	GROMMET PASSE-FIL	1	1	1	1	1	
15	6G1-42727-00	GROMMET PASSE-FIL	1	1	1	1	1	
16	6G1-42748-00	GROMMET PASSE-FIL	1	1	1	1	1	
17	6G1-26326-00	GROMMET RONDELLE CAOUTCHOUC	1	1	1	1	1	
18	90480-15M31	GROMMET PASSE-FIL	4	4	4	4	4	
19	90387-06M52	COLLAR COLLERETTE	4	4	4	4	4	
20	95895-06020	BOLT, FLANGE BOULON, A COLLERETTE	4	4	4	4	4	
21	6N0-G2716-00	RUBBER, SEAL 1 JOINT EN CAOUTCHOUC 1	1	1	1	1	1	
22	6E9-82575-02	ENGINE STOP SWITCH ASSY COUPE CIRCUIT CPLT	1	1	1	1	1	
23	682-82556-00	.STOPPER .PLAQUETTE	1	1	1	1	1	
24	689-8257Y-00	.CAP .CHAPEAU	1	1	1	1	1	

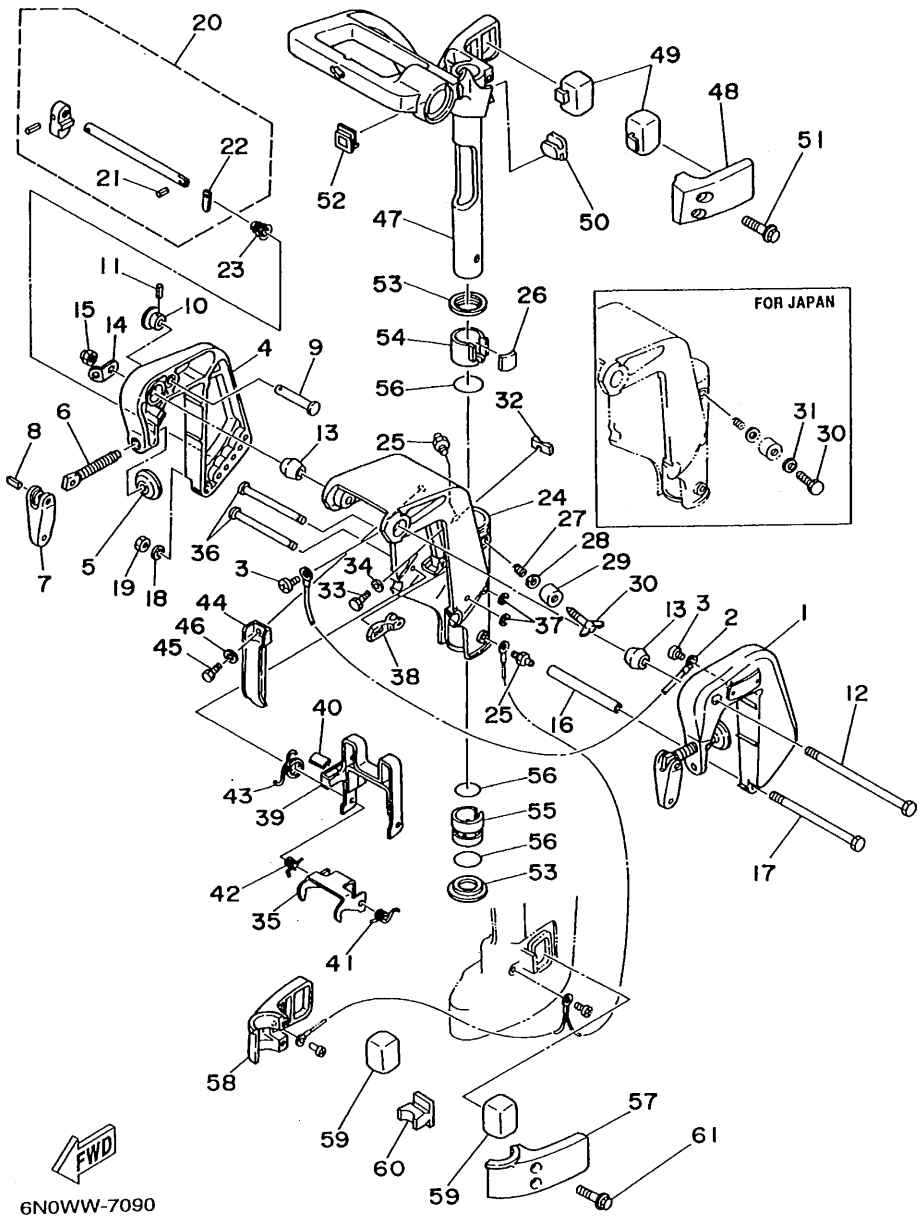

FIG. 9 BRACKET 1 SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	6M8-G3111-02-4D	BRACKET, CLAMP PRESSE	1	1	1	1	1	
2	6E5-82148-00	WIRE, LEAD 4 FIL 4	1	1	1	1	1	
3	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	2	2	
4	6M8-G3112-01-4D	BRACKET, CLAMP PRESSE	1	1	1	1	1	
5	620-43114-00	PAD, TRANSOM CLAMP RONDELLE D'APPUI	2	2	2	2	2	
6	6N0-G3116-00	SCREW, TRANSOM CLAMP VIS DE PRESSE	2	2	2	2	2	
7	6L8-G3118-01	HANDLE, TRANSOM CLAMP POIGNEE DE VIS DE PRESSE	2	2	2	2	2	
8	90243-04M01	PIN GOUPILLE	2	2	2	2	2	
9	689-43191-00	SHAFT, STOPPER AXE, BUTEE	1	1	1	1	1	
10	689-43192-01	KNOB, STOPPER BOUTON, BUTEE DE RELEVAGE	1	1	1	1	1	
11	91690-30016	PIN, SPRING GOUPILLE, ELASTIQUE	1	1	1	1	1	
12	90101-08869	BOLT BOULON	1	1	1	1	1	
13	6N0-G3136-00	PIECE, FRICTION FRICTION	2	2	2	2	2	
14	6A1-43113-01	PLATE, CLAMP BRACKET PLAQUETTE, PRESSE	1	1	1	1	1	
15	90185-08057	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	1	1	1	
16	90387-06M13	COLLAR COLLERETTE	1	1	1	1	1	
17	97095-06135	BOLT BOULON	1	1	1	1	1	
18	92990-06600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
19	95380-06600	NUT ECROU	1	1	1	1	1	
20	6N0-G3160-00	TILT ROD ASSY BROCHE D'INCLINAISON (ENS.)	1	1	1	1	1	
21	91690-30018	.PIN, SPRING .GOUPILLE, ELASTIQUE	1	1	1	1	1	
22	6N0-G3165-00	.PLATE, TILT LOCK .TAQUET, BROCHE INCLINAISON	1	1	1	1	1	
23	90502-10M06	SPRING, CONICAL RESSORT, CONIQUE	1	1	1	1	1	
24	6N0-G3311-10-4D	BRACKET, SWIVEL SUPPORT, PIVOT	1	1	1	1	1	
25	93700-06M03	NIPPLE, GREASE GRAISSEUR	2	2	2	2	2	
26	6G1-42528-00	PLATE, FRICTION PLAQUE, FRICTION		1	1	1	1	
	6G1-42528-10	PLATE, FRICTION PLAQUE, FRICTION	1					

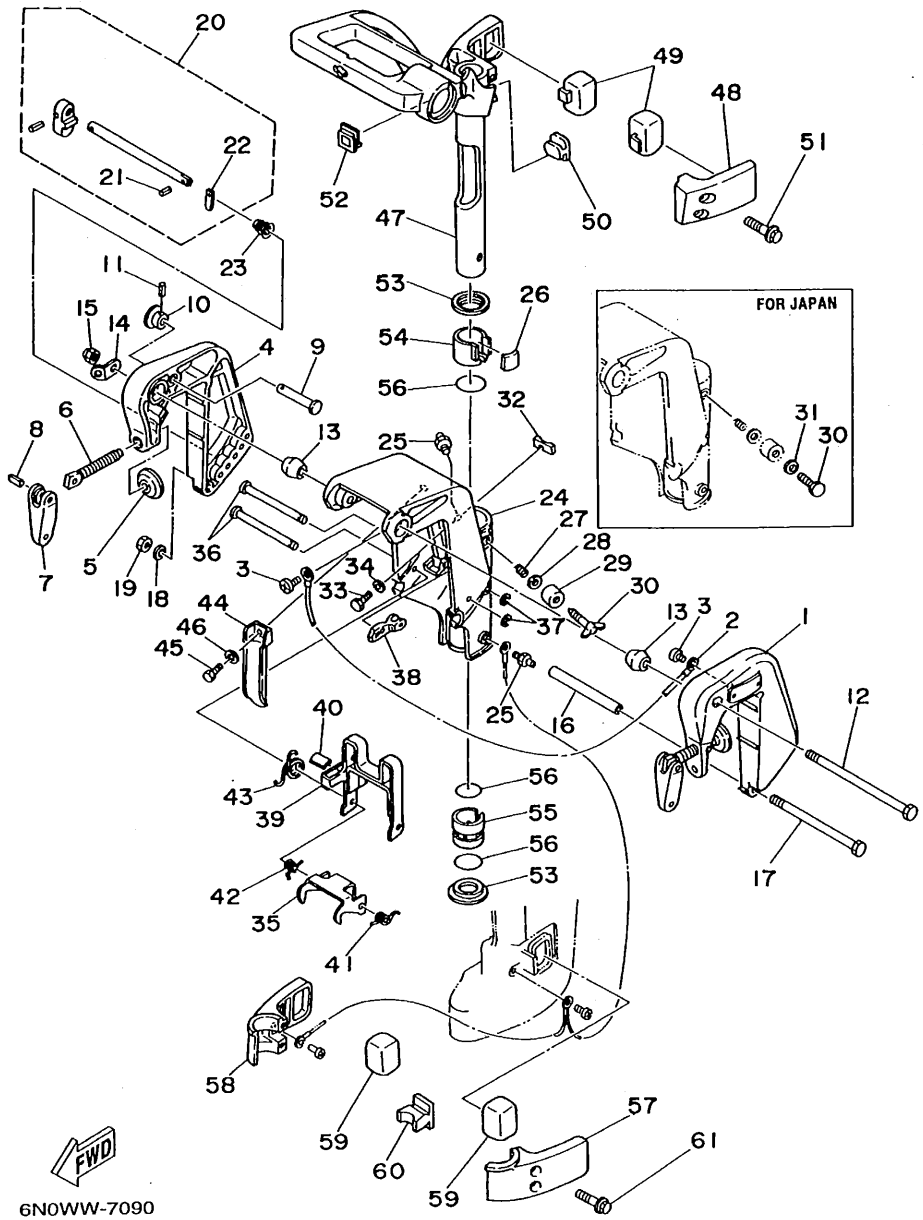

FIG. 9 BRACKET 1 SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
27	90501-18M00	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	1	
28	92990-08600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
29	6G1-43373-00	SEAL, DAMPER JOINT	1	1	1	1	1	
30	6G1-42529-00	SCREW, FRICTION PIECE VIS, PIECE DE FRICTION		1	1	1	1	
	97095-08025	BOLT BOULON	1					
31	92995-08600	WASHER RONDELLE	1					
32	6G1-44532-00	STOPPER, UPPER MOUNT PLAQUETTE	1	1	1	1	1	
33	97095-06010	BOLT BOULON	1	1	1	1	1	
34	92995-06600	WASHER RONDELLE	1	1	1	1	1	
35	6N0-G3614-00	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1	1	1	1	
36	6G1-43659-00	SHAFT, REVERSE LOCK AXE, VERROUILLAGE MARCHE AR	2	2	2	2	2	
37	93430-05027	CIRCLIP CIRCLIP, TYPE S	2	2	2	2	2	
38	6G1-43615-01	PLATE, TILT LOCK ETRIER, VERROUILLAGE MARCHE AR	1	1	1	1	1	
39	6G1-43681-00	LEVER, SHALLOW WATER DRIVE 1 LEVIER, PEU PROFOND D'EAU 1	1	1	1	1	1	
40	6G1-43318-01	COVER CAPUCHON	1	1	1	1	1	
41	90508-10M15	SPRING, TORSION RESSORT, TORSION	1	1	1	1	1	
42	90508-10M16	SPRING, TORSION RESSORT, TORSION	1	1	1	1	1	
43	90508-14M17	SPRING, TORSION RESSORT, TORSION	1	1	1	1	1	
44	6N0-G2731-00	CARRYING HANDLE POIGNEE DE PORTAGE	1	1	1	1	1	
45	97095-08016	BOLT BOULON	1	1	1	1	1	
46	92995-08600	WASHER RONDELLE	1	1	1	1	1	
47	6M8-G2511-00-4D	BRACKET, STEERING CADRE, DIRECTION	1	1	1	1	1	
48	6G1-44511-00-4D	COVER, UPPER MOUNT COUVERCLE, SUSPENSION SUPERIEU	1	1	1	1	1	
49	6N0-G4514-00	MOUNT DAMPER, UPPER SIDE SILENT-BLOC, SUPERIEUR LATERAL	2	2	2	2	2	
50	6G1-44516-00	MOUNT DAMPER, UPPER FRONT SILENT-BLOC, SUPERIEUR AVANT	1	1	1	1	1	
51	95895-06035	BOLT, FLANGE BOULON, A COLLERETTE	2	2	2	2	2	
52	6G1-42551-00	GROMMET PASSE-FIL	1	1	1	1	1	

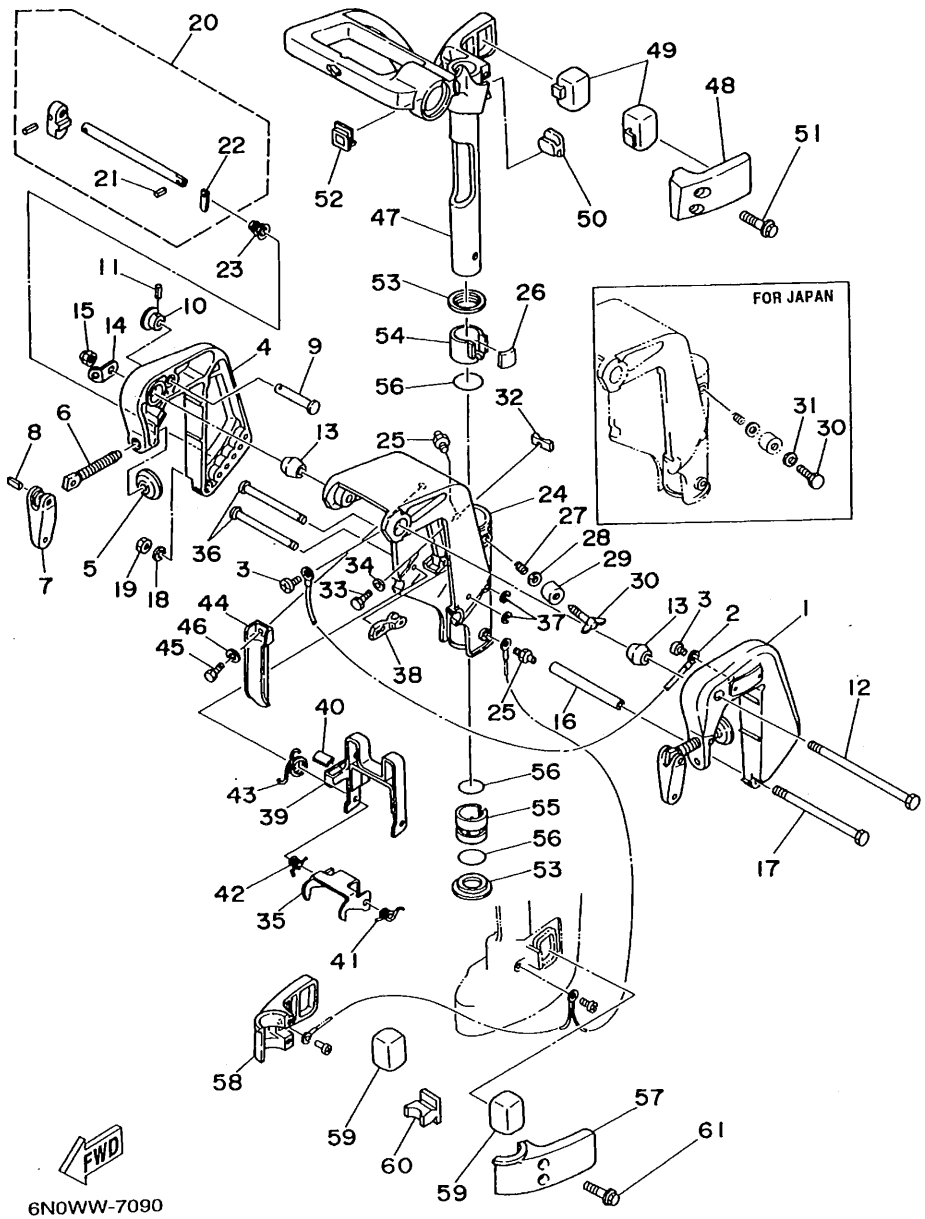

FIG. 9 BRACKET 1 SUPPORT 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
53	6G1-42535-00	WASHER, THRUST RONDELLE DE CALAGE	2	2	2	2	2	
54	6G1-42537-00	BUSHING, PIVOT SHAFT COUSSINET		1	1	1	1	
	6G1-42537-10	BUSHING, PIVOT SHAFT COUSSINET	1					
55	6G1-42538-01	BUSHING, PIVOT SHAFT COUSSINET	1	1	1	1	1	
56	93210-30M31	O-RING JOINT TORIQUE	3	3	3	3	3	
57	6N0-G4551-00-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	1	1	1	1	
58	6N0-G4552-00-4D	HOUSING, LOWER MOUNT RUBBER BOITIER, SILENT-BLOC INFERIEUR	1	1	1	1	1	
59	6N0-G4555-A0	MOUNT DAMPER, LOWER SIDE SILENT-BLOC, INFERIEUR LATERAL	2	2	2	2	2	
60	6N0-G4557-A0	MOUNT DAMPER, LOWER FRONT SILENT-BLOC, INFERIEUR AVANT	1	1	1	1	1	
61	95895-06035	BOLT, FLANGE BOULON, A COLLERETTE	2	2	2	2	2	

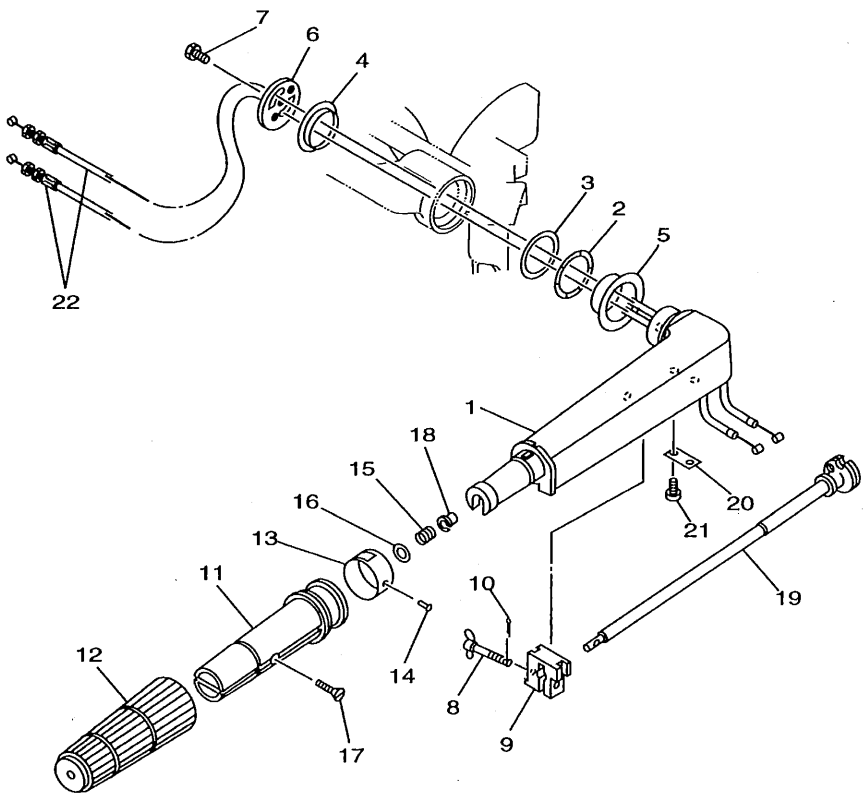

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FIG. 10 STEERING DIRECTION

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	6M8-G2111-10-4D	HANDLE, STEERING POIGNEE	1	1	1	1	1	
2	90206-36M21	WASHER, WAVE RONDELLE, ONDULEE	1	1	1	1	1	
3	90202-36M55	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
4	90386-33M96	BUSH DOUILLE	1	1	1	1	1	
5	90386-34M97	BUSH DOUILLE	1	1	1	1	1	
6	6G1-42131-01	COVER, HANDLE STEERING COUVERCLE	1	1	1	1	1	
7	97095-06020	BOLT BOULON	1	1	1	1	1	
8	6N0-G2125-00	BOLT, FRICTION ADJUSTING BOULON	1	1	1	1	1	
9	6G1-42126-00	FRICTION, STEERING HANDLE GRIP CUVETTE, POIGNEE DE DIRECTION	1	1	1	1	1	
10	91490-16010	PIN, COTTER GOUPILLE, FENDUE	1	1	1	1	1	
11	6M4-G2119-00	GRIP, STEERING HANDLE POIGNEE, BARRE FRANCHE	1	1	1	1	1	
12	6N0-G2177-00	RUBBER, HANDLE CAOUTCHOUC, POIGNEE	1	1	1	1	1	
13	6G1-42137-10	INDICATOR, THROTTLE INDICATEUR, ACCELERATION	1	1	1	1	1	
14	90269-02M09	RIVET RIVET	1	1	1	1	1	
15	90501-23215	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	1	
16	92903-10600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
17	90149-05M13	SCREW VIS	1	1	1	1	1	
18	90386-08032	BUSH DOUILLE	1	1	1	1	1	
19	6G1-42138-01	LEVER, THROTTLE LEVIER, ACCELERATEUR	1	1	1	1	1	
20	6E0-42159-02	STAY SUPPORT	1	1	1	1	1	
21	97885-05012	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	2	2	
22	6N0-F6301-00	THROTTLE CABLE ASSY CABLE D'ACCELERATEUR	1	1	1	1	1	

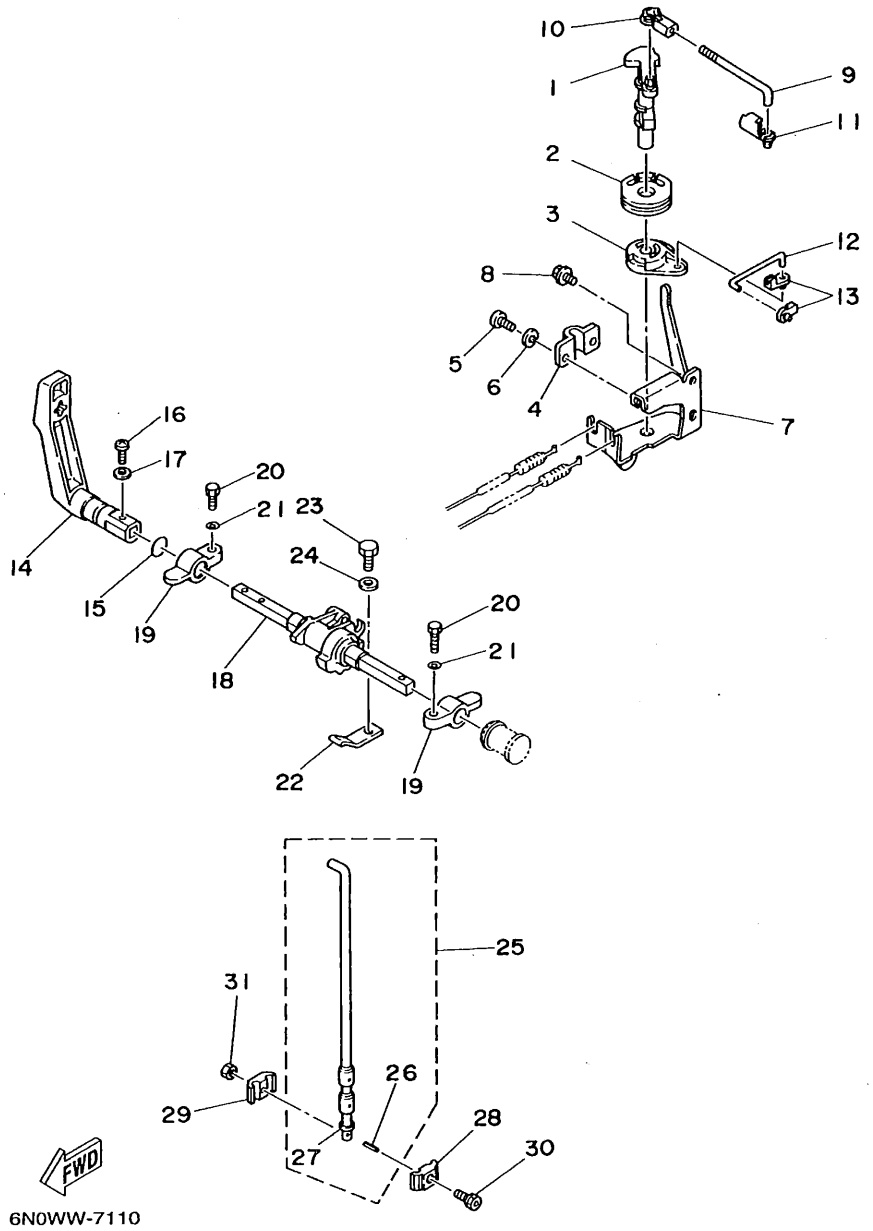

FIG. 11 CONTROL — COMMANDE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	6G1-41631-00	LEVER, MAGNETO CONTROL LEVIER, COMMANDE D'AVANCE	1	1	1	1	1	
2	6G1-41638-00	PULLEY POULIE	1	1	1	1	1	
3	6G1-41283-01	LEVER, FREE ACCEL. LEVIER	1	1	1	1	1	
4	6G1-41661-00	BRACKET SUPPORT	1	1	1	1	1	
5	97880-05010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	2	2	
6	92990-05100	WASHER, SPRING RONDELLE, GROWER	2	2	2	2	2	
7	6G1-14497-80	STAY, THROTTLE WIRE SUPPORT DE BOISSEAU	1	1	1	1	1	
8	95895-06010	BOLT, FLANGE BOULON, A COLLERETTE	2	2	2	2	2	
9	6G1-41238-00	JOINT, LINK RACCORD	1	1	1	1	1	
10	662-41237-01	JOINT, LINK RACCORD	1	1	1	1	1	
11	6E9-41237-00	JOINT, LINK RACCORD	1	1	1	1	1	
12	6G1-41211-00	LINK, ACCEL. BIELLETTE, ACCELERATION	1	1	1	1	1	
13	661-41262-02	JOINT, CHOKE LEVER RACCORD, LEVIER DE STARTER	2	2	2	2	2	
14	6N0-G4111-00	HANDLE, GEAR SHIFT POIGNEE, LEVIER D'EMBRAYAGE	1	1	1	1	1	
15	93210-12327	O-RING JOINT TORIQUE	1	1	1	1	1	
16	97880-05016	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1	1	1	1	1	
17	92990-05600	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
18	6G1-44121-02-94	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1	1	1	1	1	
19	6G1-41662-01-94	BRACKET SUPPORT	2	2	2	2	2	
20	97075-06020	BOLT BOULON	2	2	2	2	2	
21	92995-06600	WASHER RONDELLE	2	2	2	2	2	
22	6G1-44116-01	SPRING RESSORT	1	1	1	1	1	
23	97095-06012	BOLT BOULON	1	1	1	1	1	
24	92995-06600	WASHER RONDELLE	1	1	1	1	1	
25	6N0-G4110-00	SHIFT ROD ASSY TIGE D'INVERSION (ENS.)	1	1	1	1	1	
26	91690-20010	.PIN, SPRING .GOUPILLE, ELASTIQUE	1	1	1	1	1	
27	92990-05600	.WASHER, PLATE .RONDELLE, PLATE	1	1	1	1	1	

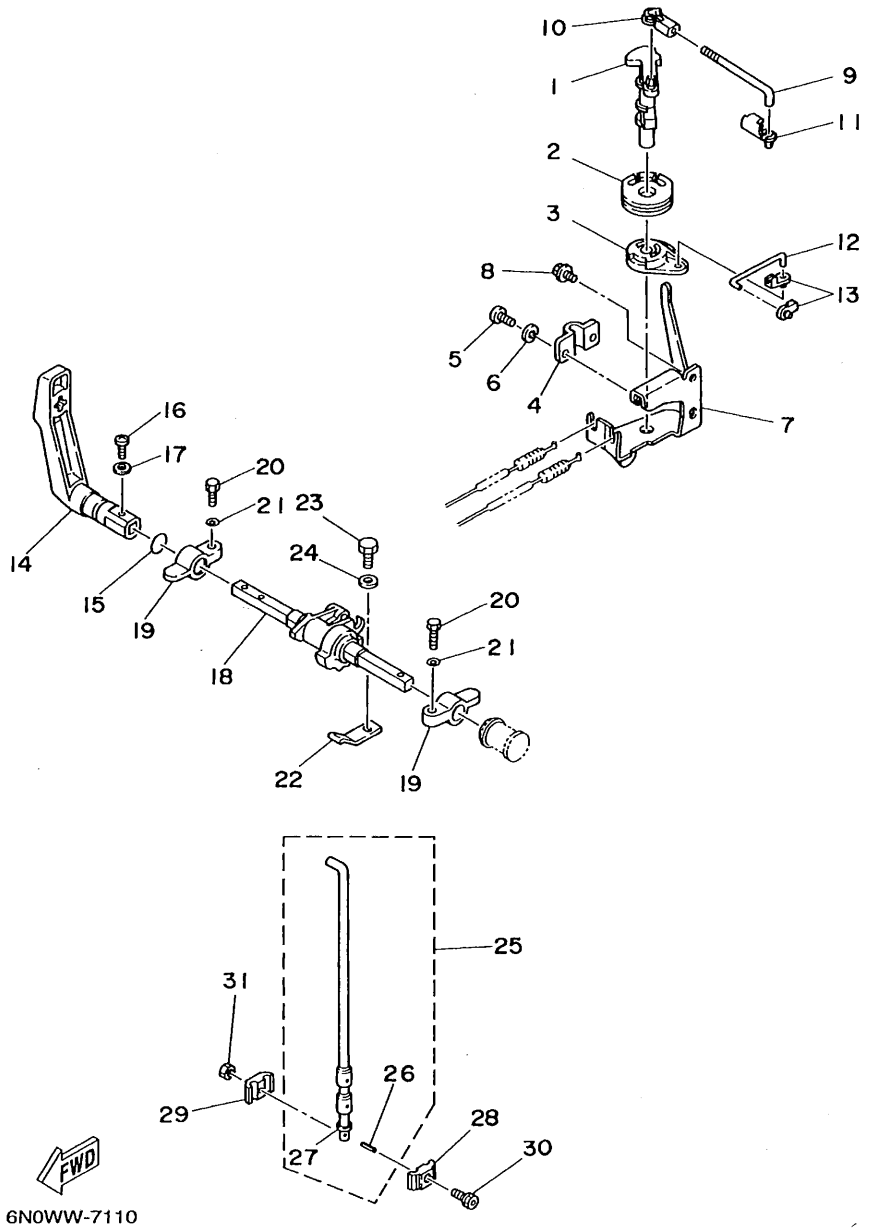

FIG. 11 CONTROL **COMMANDE**

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
28	6N0-G4145-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	1	1	1	1	
29	6N0-G4146-00	CONNECTOR, SHIFT ROD CONNECTEUR, TIGE D'INVERSION	1	1	1	1	1	
30	90109-06M17	BOLT BOULON	1	1	1	1	1	
31	95380-06600	NUT ECROU	1	1	1	1	1	

D1

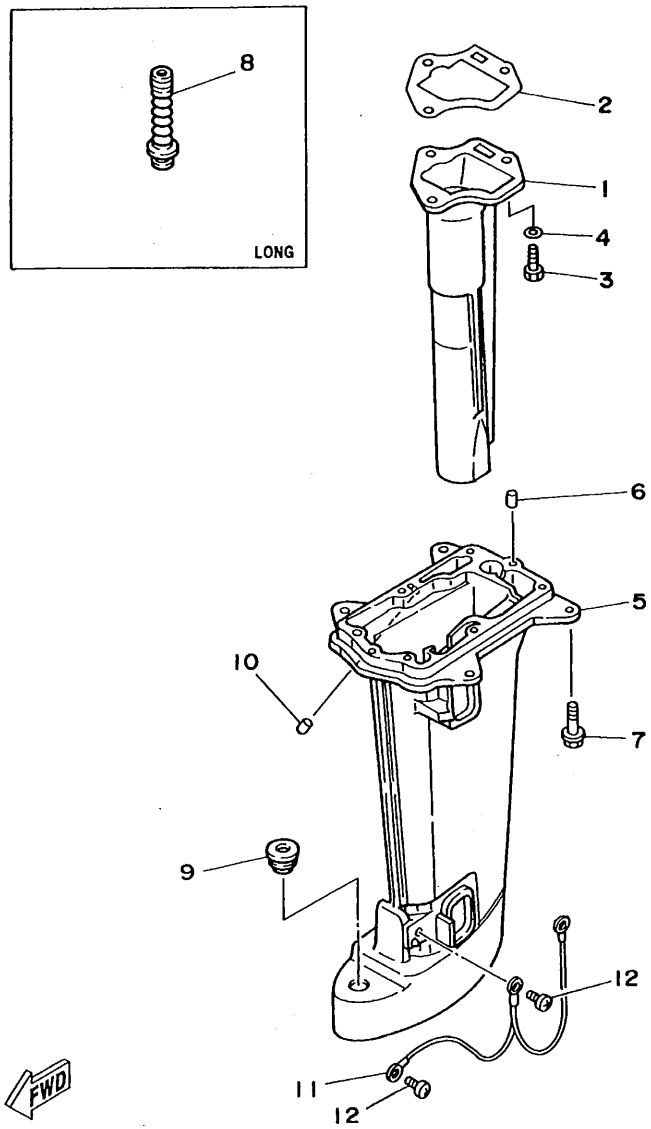

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FIG. 12 UPPER CASING — FOURREAU

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	6M8-G1131-00-5B	MANIFOLD, EXT. 1 PIPE D'ECHAPPEMENT	1	1	1	1	1	
2	6G1-41133-A0	GASKET, EXHAUST MANIFOLD 1 JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	1	
3	97095-06020	BOLT BOULON	3	3	3	3	3	
4	92995-06600	WASHER RONDELLE	3	3	3	3	3	
5	6N0-G5111-00-4D	CASING, UPPER FOURREAU	1	1	1	1	1	UR SHORT
	6N0-G5111-10-4D	CASING, UPPER FOURREAU	1	1	1	1	1	UR LONG
6	93604-08062	PIN, DOWEL GOUJON	2	2	2	2	2	
7	95895-06030	BOLT, FLANGE BOULON, A COLLERETTE	6	6	6	6	6	
8	655-44147-00	BOOT, SHIFT ROD SOUFFLET, TIGE D'INVERSION	1	1	1	1	1	LONG
9	90480-20M29	GROMMET PASSE-FIL	1	1	1	1	1	
10	6G1-45135-00	PIPE TUYAU	1	1	1	1	1	
11	6G1-82149-00	WIRE, LEAD 3 FIL 3	1	1	1	1	1	
12	97885-06008	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	2	2	2	2	2	

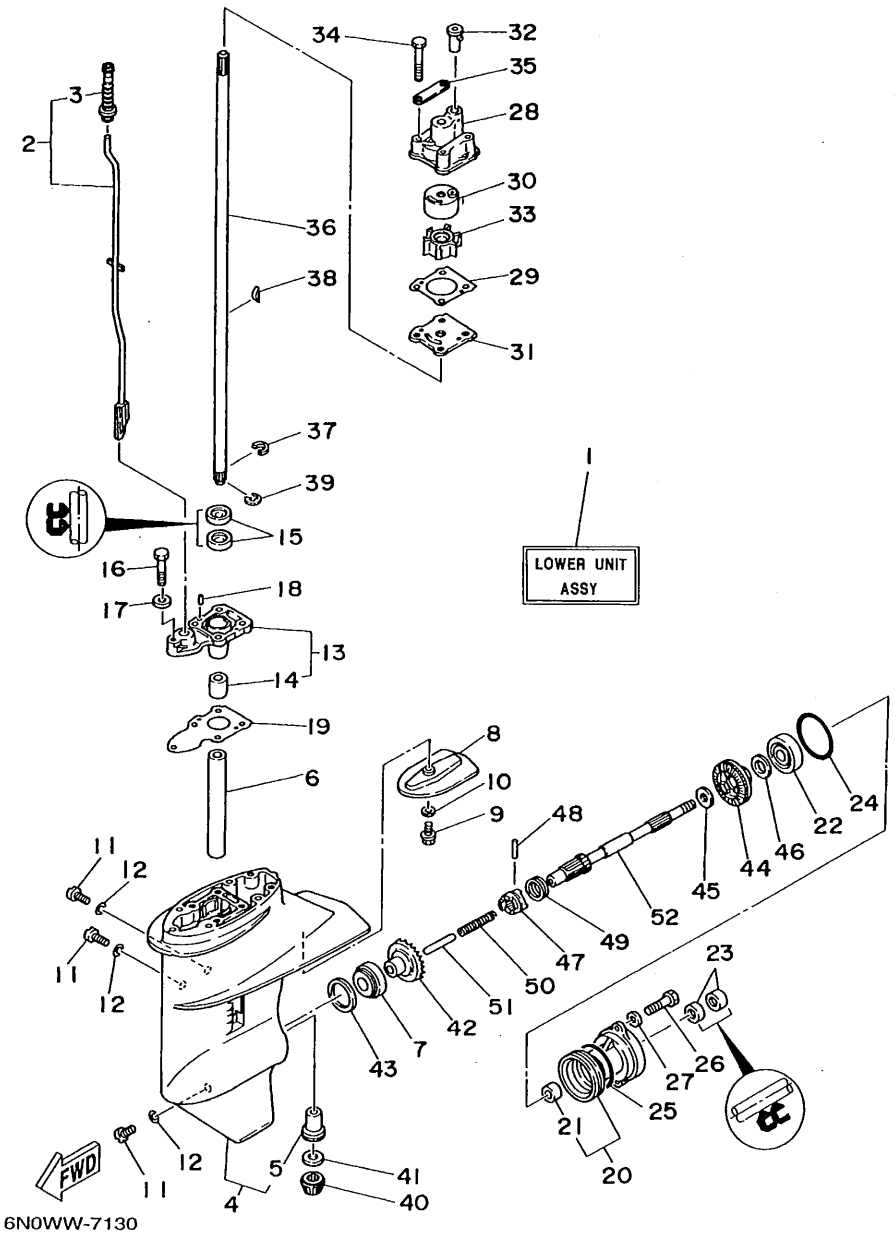


FIG. 13 LOWER CASING. DRIVE 1 BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	6N0-45300-00-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 52)	1	1	1	1	1	UR SHORT
	6N0-45300-10-4D	LOWER UNIT ASSY UNITE INFERIEURE (ENS.) (REF.NO. 2 ~ 52)	1	1	1	1	1	UR LONG
2	6N0-G4150-00	SHIFT CAM ASSY CAME D'INVERSION	1	1	1	1	1	UR SHORT
	6N0-G4150-10	SHIFT CAM ASSY CAME D'INVERSION	1	1	1	1	1	UR LONG
3	6G1-44147-00	.BOOT, SHIFT ROD .SOUFFLET, TIGE D'INVERSION	1	1	1	1	1	
4	6N0-G5311-00-4D	CASING, LOWER BOITIER D'HELICE	1	1	1	1	1	
5	90381-11M02	BUSH, SOLID DOUILLE, SOLIDE	1	1	1	1	1	
6	90387-14M49	COLLAR COLLERETTE	1	1	1	1	1	
7	93332-000U4	BEARING ROULEMENT	1	1	1	1	1	
8	6G1-45251-03	ANODE ANODE	1	1	1	1	1	
9	97095-06016	BOLT BOULON	1	1	1	1	1	
10	92990-06300	WASHER, INTERNAL TOOTH RONDELLE, DENTURE INTERNE	1	1	1	1	1	
11	90340-08M04	PLUG, STRAIGHT SCREW PLOT, FILETE DROIT	3	3	3	3	3	
12	90430-08020	GASKET JOINT	3	3	3	3	3	
13	6G1-45331-01-5B	HOUSING, BEARING FLASQUE, ROULEMENT	1	1	1	1	1	
14	6G1-45316-09	.BUSHING, DRIVE SHAFT .DOUILLE, ARBRE MOTEUR	1	1	1	1	1	
15	93101-11M23	OIL SEAL JOINT SPY	2	2	2	2	2	
16	97095-06030	BOLT BOULON	1	1	1	1	1	
17	92995-06600	WASHER RONDELLE	1	1	1	1	1	
18	93604-08062	PIN, DOWEL GOUJON	2	2	2	2	2	
19	6G1-45315-A0	PACKING, LOWER CASING JOINT, BOITIER D'HELICE	1	1	1	1	1	
20	6N0-G5361-00-4D	CAP, LOWER CASING COUVERCLE, BOITIER D'HELICE	1	1	1	1	1	
21	90380-15M15	.BUSH, SOLID .DOUILLE, SOLIDE	1	1	1	1	1	
22	93306-004U0	BEARING ROULEMENT	1	1	1	1	1	
23	93101-15074	OIL SEAL JOINT SPY	2	2	2	2	2	
24	93210-49046	O-RING JOINT TORIQUE	1	1	1	1	1	

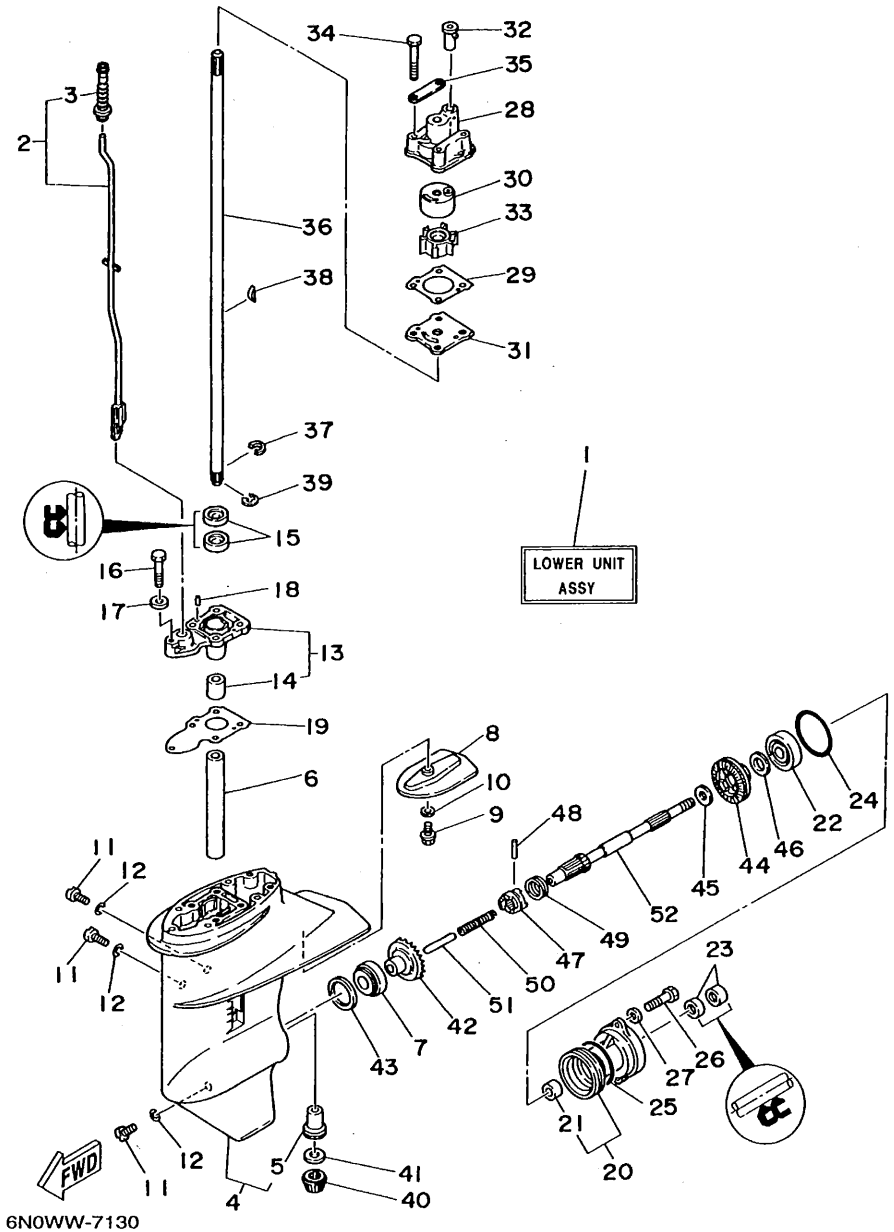


FIG. 13 LOWER CASING. DRIVE 1 BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
25	93210-53M08	O-RING JOINT TORIQUE	1	1	1	1	1	
26	97095-06016	BOLT BOULON	2	2	2	2	2	
27	92995-06600	WASHER RONDELLE	2	2	2	2	2	
28	6N0-G4311-00	HOUSING, WATER PUMP CORPS, POMPE A EAU	1	1	1	1	1	
29	6G1-44315-A0	GASKET, WATER PUMP JOINT, POMPE A EAU	1	1	1	1	1	
30	6G1-44322-00	INSERT, CARTRIDGE CUVETTE	1	1	1	1	1	
31	6G1-44323-00	OUTER PLATE, CARTRIDGE PLAQUE EXTERIEURE	1	1	1	1	1	
32	647-44366-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1	1	1	
33	6G1-44352-00	IMPELLER TURBINE	1	1	1	1	1	
34	97095-06045	BOLT BOULON	4	4	4	4	4	
35	6G1-44328-00	PLATE PLAQUETTE	2	2	2	2	2	
36	6N0-G5511-00	SHAFT, DRIVE ARBRE, MOTEUR	1	1	1	1	1	UR SHORT
	6N0-G5511-10	SHAFT, DRIVE ARBRE, MOTEUR	1	1	1	1	1	UR LONG
37	90467-09M05	CLIP JONC	1	1	1	1	1	
38	90280-03024	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	1	1	
39	93430-06005	CIRCLIP CIRCLIP, TYPE S	1	1	1	1	1	
40	6N0-G5551-00	PINION PIGNON D'ATTAQUE	1	1	1	1	1	
41	6G1-45533-00-19	SHIM (T:1.9MM) CALE (T:1.9MM)	1	1	1	1	1	UR
	6G1-45533-00-20	SHIM (T:2.0MM) CALE (T:2.0MM)	1	1	1	1	1	UR
	6G1-45533-00-21	SHIM (T:2.1MM) CALE (T:2.1MM)	1	1	1	1	1	UR
	6G1-45533-00-22	SHIM (T:2.2MM) CALE (T:2.2MM)	1	1	1	1	1	UR
42	6N0-G5560-00	GEAR PIGNON	1	1	1	1	1	
43	664-45587-01-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1	1	1	UR
	664-45587-01-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1	1	1	UR
	664-45587-01-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1	1	1	UR
	664-45587-01-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1	1	1	UR
	664-45587-01-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1	1	1	UR

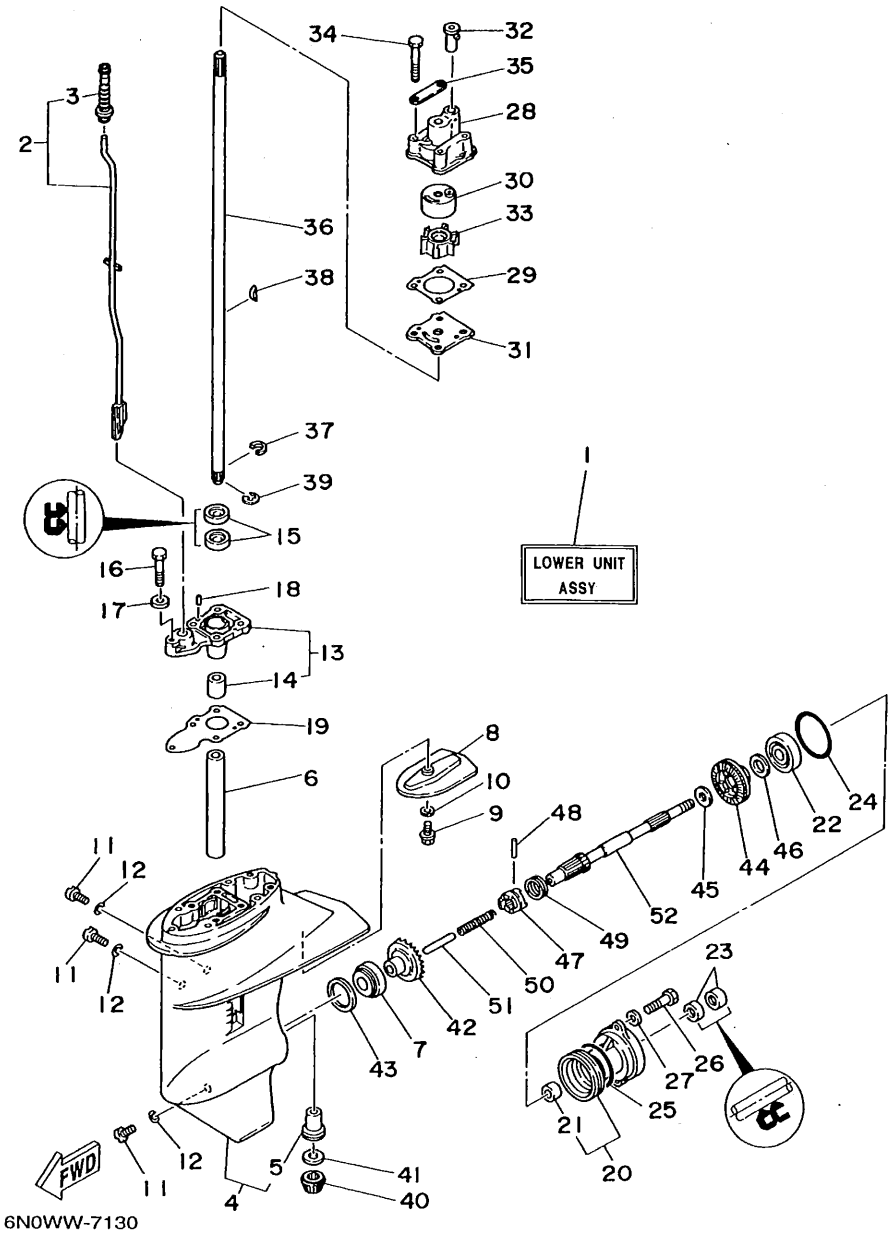
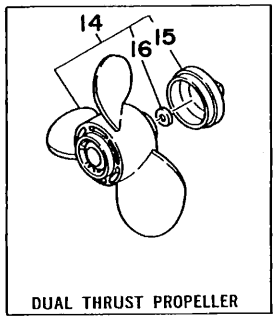


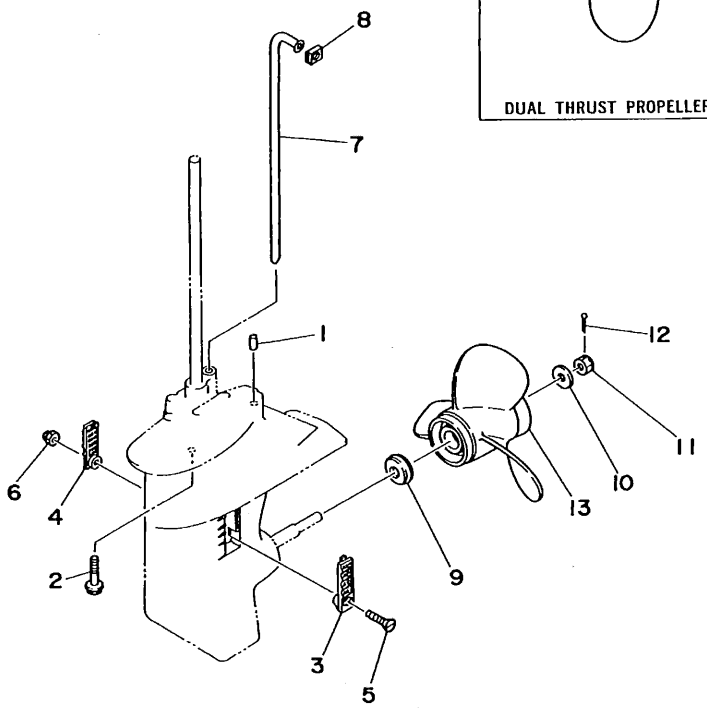
FIG. 13 LOWER CASING. DRIVE 1 BOITIER D'HELICE, TRANSMISSION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
43	664-45587-01-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	1	1	1	UR
	664-45587-01-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	1	1	1	UR
44	6N0-G5571-00	GEAR PIGNON	1	1	1	1	1	
45	90201-15M89	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
46	647-45567-00-10	SHIM (T:0.10MM) CALE (T:0.10MM)	1	1	1	1	1	UR
	647-45567-00-12	SHIM (T:0.12MM) CALE (T:0.12MM)	1	1	1	1	1	UR
	647-45567-00-15	SHIM (T:0.15MM) CALE (T:0.15MM)	1	1	1	1	1	UR
	647-45567-00-18	SHIM (T:0.18MM) CALE (T:0.18MM)	1	1	1	1	1	UR
	647-45567-00-30	SHIM (T:0.30MM) CALE (T:0.30MM)	1	1	1	1	1	UR
	647-45567-00-40	SHIM (T:0.40MM) CALE (T:0.40MM)	1	1	1	1	1	UR
	647-45567-00-50	SHIM (T:0.50MM) CALE (T:0.50MM)	1	1	1	1	1	UR
47	6G1-45631-00	CLUTCH, DOG CRABOT	1	1	1	1	1	
48	6G1-45632-00	PIN, CROSS GOUPILLE DE CRABOT	1	1	1	1	1	
49	654-45633-00	RING, CROSS PIN JONC, GOUPILLE CRABOT	1	1	1	1	1	
50	90501-12M38	SPRING, COMPRESSION RESSORT, COMPRESSION	1	1	1	1	1	
51	6G1-45635-00	PLUNGER, SHIFT POUSSOIR D'EMBRAYAGE	1	1	1	1	1	
52	6G1-45611-01	SHAFT, PROPELLER ARBRE, HELICE	1	1	1	1	1	

FIG. 14 LOWER CASING. DRIVE 2 BOITIER D'HELICE, TRANSMISSION 2



DUAL THRUST PROPELLER



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REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	93604-08062	PIN, DOWEL GOUJON	2	2	2	2	2	
2	95895-06030	BOLT, FLANGE BOULON, A COLLERETTE	4	4	4	4	4	
3	6G1-45214-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1	1	1	
4	6G1-45215-00	COVER, WATER INLET GRILLE, ENTREE D'EAU	1	1	1	1	1	
5	98180-05020	SCREW, OVAL HEAD VIS, TETE OVALE	1	1	1	1	1	
6	90185-05002	NUT, SELF-LOCKING ECROU, AUTO-BLOCANT	1	1	1	1	1	
7	6N0-G4361-00	TUBE, WATER TUBE D'EAU	1	1	1	1	1	UR SHORT
	6N0-G4361-10	TUBE, WATER TUBE D'EAU	1	1	1	1	1	UR LONG
8	6G1-44365-00	DAMPER, WATER SEAL JOINT, TUBE D'EAU	1	1	1	1	1	
9	6N0-G5987-00	SPACER ENTRETOISE	1	1	1	1	1	
10	90201-10M01	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	
11	90171-10M01	NUT, CASTLE ECROU, CRENELE	1	1	1	1	1	
12	91490-30020	PIN, COTTER GOUPILLE, FENDUE	1	1	1	1	1	
13	6G1-45941-00-EL	PROPELLER (3X8-1/2"X8-1/2"-N) HELICE (3X8-1/2"X8-1/2"-N)	1	1	1	1	1	UR
	6G1-45943-00-EL	PROPELLER (3X8-1/2"X7-1/2"-N) HELICE (3X8-1/2"X7-1/2"-N)	1	1	1	1	1	UR
	6G1-45947-00-EL	PROPELLER (3X8-1/2"X6-1/2"-N) HELICE (3X8-1/2"X6-1/2"-N)	1	1	1	1	1	UR
14	6G1-W4591-01-EL	PROPELLER (3X9"X7"-N) HELICE (3X9"X7"-N)	1	1	1	1	1	UR DUAL THRUST PROPELLER
	6G1-W4592-00-EL	PROPELLER (3X9"X5"-N) HELICE (3X9"X5"-N)	1	1	1	1	1	UR DUAL THRUST PROPELLER
15	6G1-45616-01	.NUT, PROPELLER .CONE, HELICE	1	1	1	1	1	
16	90201-10M02	.WASHER, PLATE .RONDELLE, PLATE	1	1	1	1	1	

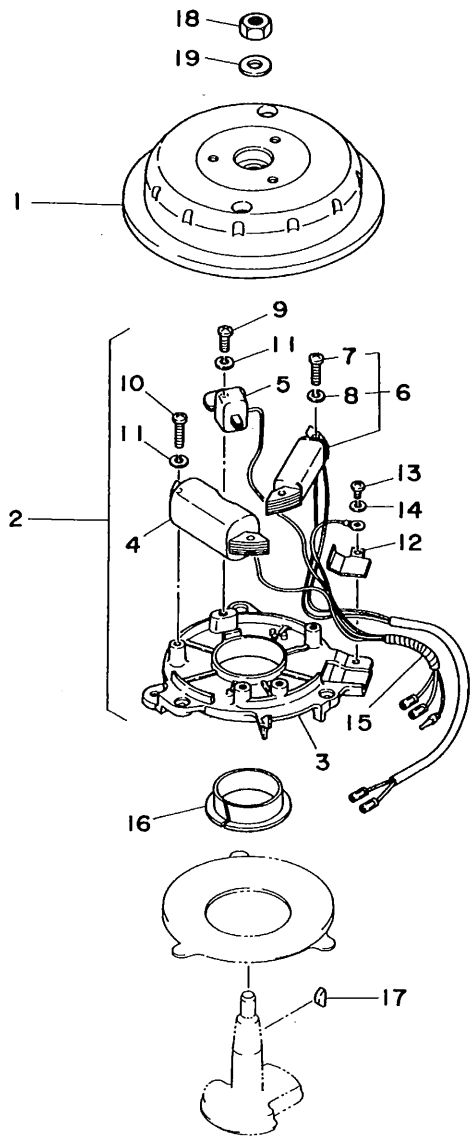

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FIG. 15 GENERATOR GENERATRICE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	6G1-85550-71	ROTOR ASSY ROTOR CPLT	1	1	1	1	1	UR M
	6G1-85550-A0	ROTOR ASSY ROTOR CPLT	1			1		UR E
2	6G1-85560-F0	BASE ASSY ENS. FLASQUE	1	1	1	1	1	
3	6G1-85509-70	.BASE, MAGNETO .BASE, MAGNETO	1	1	1	1	1	
4	6E7-85520-70	.COIL, CHARGE .BOBINE, CHARGE	1	1	1	1	1	
5	6E7-85580-70	.COIL, PULSER .BOBINE, PULSEUR	1	1	1	1	1	
6	6E7-81303-A0	.LIGHTING COIL ASSY .BOBINE D'ECLAIRAGE	1	1	1	1	1	
7	97802-05025	..SCREW, PAN HEAD ..VIS, TETE TRONCONIQUE	2	2	2	2	2	
8	92902-05100	..WASHER, SPRING ..RONDELLE, GROWER	2	2	2	2	2	
9	97802-05016	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	1	1	1	1	1	
10	97802-05020	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	2	2	2	2	2	
11	92902-05100	.WASHER, SPRING .RONDELLE, GROWER	3	3	3	3	3	
12	6G1-85548-70	.HOLDER .SUPPORT	1	1	1	1	1	
13	97802-04008	.SCREW, PAN HEAD .VIS, TETE TRONCONIQUE	1	1	1	1	1	
14	92902-04100	.WASHER, SPRING .RONDELLE, GROWER	1	1	1	1	1	
15	6G1-85515-70	.LEAD WIRE ASSY .FIL	1	1	1	1	1	
16	90386-44M42	BUSH DOUILLE	1	1	1	1	1	
17	90280-04M06	KEY, WOODRUFF CLAVETTE, DEMI-LUNE	1	1	1	1	1	
18	90170-10113	NUT ECROU	1	1	1	1	1	
19	90201-10126	WASHER, PLATE RONDELLE, PLATE	1	1	1	1	1	

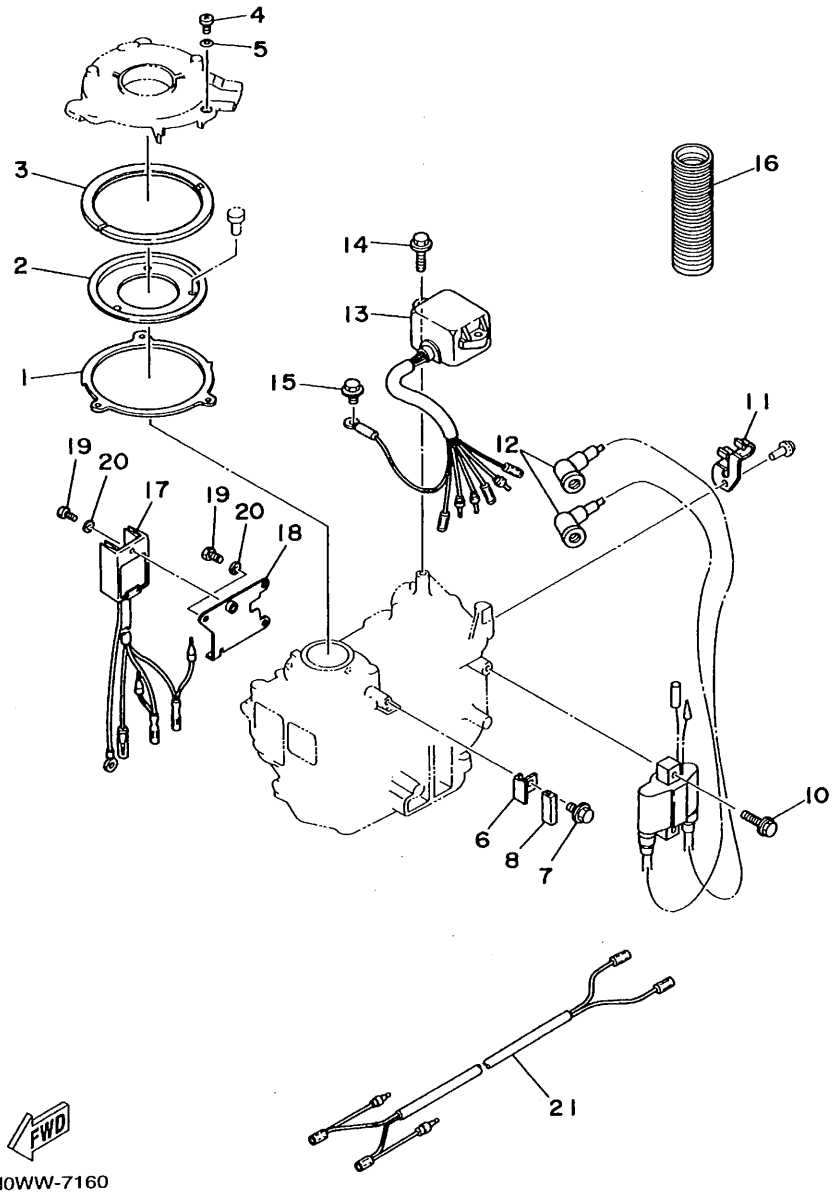

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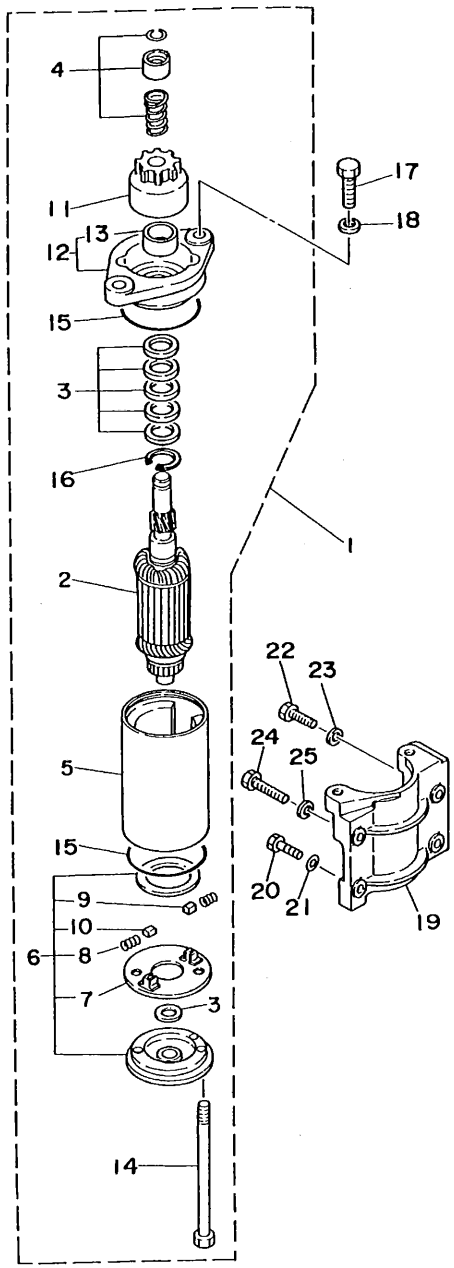
FIG. 16 ELECTRICAL ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	6N0-G1611-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	1	1	1	1	
2	6G1-41612-00	RETAINER, MAGNETO BASE FLASQUE, PLATEAU D'AVANCE	1	1	1	1	1	
3	6N0-G1613-00	PLATE, BASE FRICTION PLAQUE, FRICTION DE BASE	1	1	1	1	1	
4	97885-05010	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	3	3	3	3	3	
5	92995-05600	WASHER RONDELLE	3	3	3	3	3	
6	6G1-41615-00	STOPPER, MAGNETO BASE BUTEE, PLATEAU D'AVANCE	1	1	1	1	1	
7	95895-06010	BOLT, FLANGE BOULON, A COLLERETTE	1	1	1	1	1	
8	6G1-44194-00	CAP CAPUCHON	1	1	1	1	1	
9	6G1-85570-01	IGNITION COIL ASSY BOBINE D'ALLUMAGE (ENS.)	1	1	1	1	1	
10	95895-06025	BOLT, FLANGE BOULON, A COLLERETTE	2	2	2	2	2	
11	90465-08M17	CLAMP BRIDE	1	1	1	1	1	
12	663-82370-01	PLUG CAP ASSY ANTIPARASITE	2	2			2	
	6G1-82370-20	PLUG CAP ASSY ANTIPARASITE			2	2		
13	696-85540-11	C.D.I. UNIT ASSY BLOC C.D.I.	1	1	1	1	1	
14	95895-06020	BOLT, FLANGE BOULON, A COLLERETTE	2	2	2	2	2	
15	95895-06010	BOLT, FLANGE BOULON, A COLLERETTE	1	1	1	1	1	
16	6G1-83557-00	TUBE TUBE	1	1	1	1	1	
17	6J8-81960-00	RECTIFIER & REGULATOR ASSY REDRESSEUR REGULATEUR CPLT				1		
18	6N0-H1915-00	PLATE, REGULATOR FITTING PLAQUE, FIXATION DE REGULATEUR				1		
19	97095-06012	BOLT BOULON				2		
20	92995-06600	WASHER RONDELLE				2		
21	6N0-H2553-10	EXTENSION, WIRE LEAD EXTENSION, FAISCEAU				1		



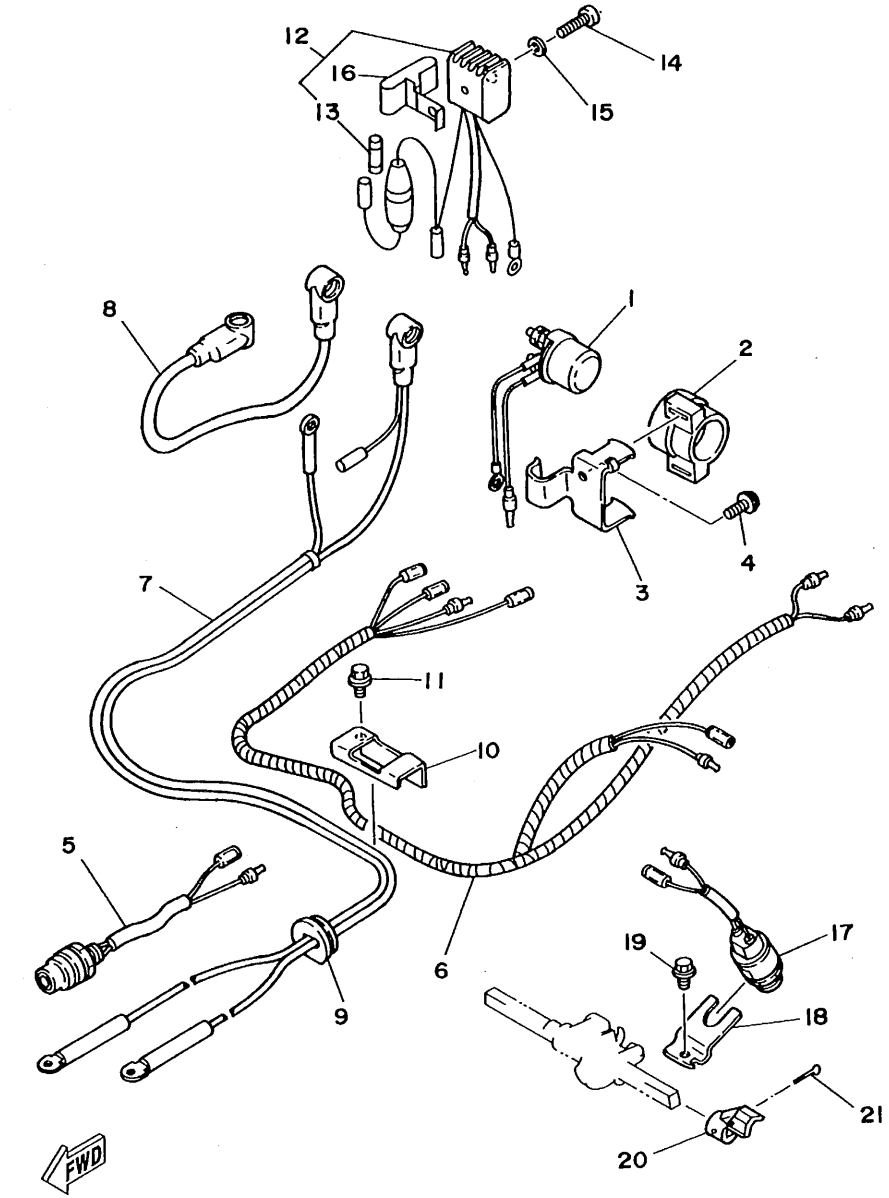
6N0WW-7170

FIG. 17 STARTING MOTOR DEMARREUR ELECTRIQUE

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	682-81800-12	STARTING MOTOR ASSY DEMARREUR ELECTRIQUE COMPLET	1			1		
2	682-81850-11	.ARMATURE ASSY .INDUIT	1			1		
3	682-81809-10	.WASHER KIT .JEU DE RONDELLES	1			1		
4	682-81833-10	.RING, STOP .BAGUE, BUTEE	1			1		
5	682-81810-11	.STATOR ASSY .STATOR COMPLET	1			1		
6	682-81820-10	.REAR BRACKET ASSY .SUPPORT ARRIERE COMPLET	1			1		
7	682-81840-10	..BRUSH HOLDER ASSY ..SUPPORT DE CHARBON	1			1		
8	682-81813-10	..SPRING, BRUSH ..RESSORT, DE CHARBON	2			2		
9	682-81811-10	..BRUSH 1 ..CHARBON 1	1			1		
10	682-81812-10	..BRUSH 2 ..CHARBON 2	1			1		
11	682-81832-10	.CLUTCH, OVER RUN .EMBRAYAGE, ROUE LIBRE	1			1		
12	682-81830-10	.FRONT BRACKET ASSY .SUPPORT AVANT	1			1		
13	682-81831-00	..METAL, FRONT ..METAL, AVANT	1			1		
14	682-81826-10	.BOLT .BOULON	2			2		
15	682-81847-10	.O-RING .JOINT TORIQUE	2			2		
16	682-81834-10	.RING .BAGUE	1			1		
17	97013-08025	BOLT BOULON	2			2		
18	92903-08600	WASHER, PLATE RONDELLE, PLATE	2			2		
19	682-81822-43-94	BRACKET, STARTING MOTOR SUPPORT, DEMARREUR ELECTRIQUE	1			1		
20	97075-06020	BOLT BOULON	2			2		
21	92995-06600	WASHER RONDELLE	2			2		
22	97075-06025	BOLT BOULON	1			1		
23	92995-06600	WASHER RONDELLE	1			1		
24	97075-06030	BOLT BOULON	1			1		
25	92995-06600	WASHER RONDELLE	1			1		

E2

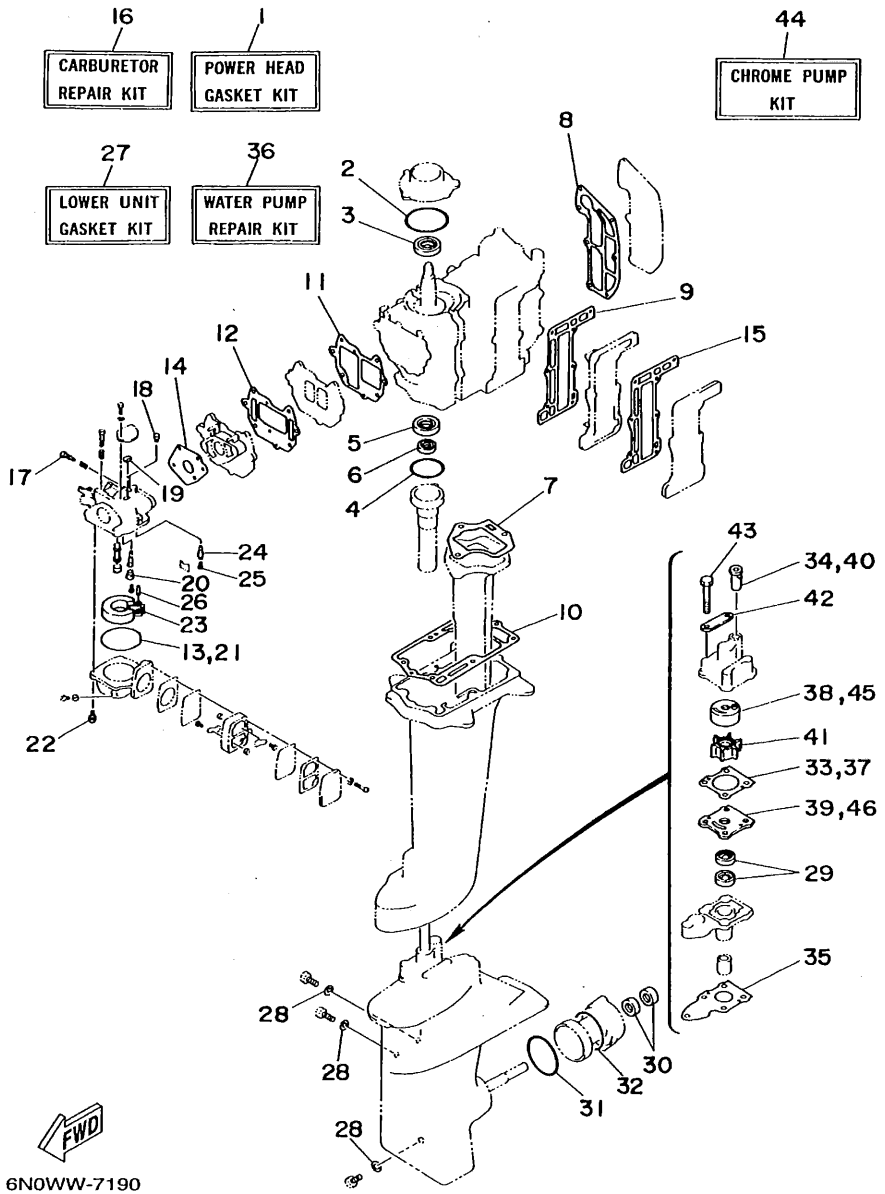
FIG. 18 ELECTRIC PARTS　　PIECES ELECTRIQUE



6N0WW-7180

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	6G1-81941-10	STARTER RELAY ASSY LANCEUR RELAIS (ENS.)	1			1		
2	6G1-81952-00	HOLDER, RELAY SUPPORT, RELAIS	1			1		
3	6G1-81945-00	PLATE, SWITCH FITTING PLAQUE, FIXATION DU RELAIS	1			1		
4	95895-06016	BOLT, FLANGE BOULON, A COLLERETTE	1			1		
5	689-81870-00	STARTING SWITCH ASSY CONTACT A CLEF	1			1		
6	6G1-82590-00	WIRE HARNESS ASSY FAISCEAU DE FILS COMPLET	1			1		
7	6G1-82105-01	WIRE HARNESS FAISCEAU DE FILS	1			1		
8	6G1-82117-00	WIRE, LEAD FIL	1			1		
9	682-42724-40	GROMMET PASSE-FIL	1			1		
10	6G1-82362-00	CLAMP, CORD 2 COLLIER, CABLE 2	1			1		
11	95895-06010	BOLT, FLANGE BOULON, A COLLERETTE	1			1		
12	6G1-81970-A0	RECTIFIER ASSY REDRESSEUR COMPLET	1			1		
13	6G1-82151-00	.FUSE .FUSIBLE	1			1		
14	97880-05025	SCREW, PAN HEAD VIS, TETE TRONCONIQUE	1			1		
15	92990-05600	WASHER, PLATE RONDELLE, PLATE	1			1		
16	90465-08M19	CLAMP BRIDE	1			1		
17	6F5-82540-00	NEUTRAL SWITCH ASSY CONTACTEUR DE POINT-MORT	1			1		
18	6G1-82554-00	STAY, NEUTRAL SWITCH SUPPORT, CONT DE POINT-MORT	1			1		
19	95895-06010	BOLT, FLANGE BOULON, A COLLERETTE	1			1		
20	6G1-44125-00	LEVER, SHIFT ROD LEVIER, TIGE D'INVERSION	1			1		
21	91490-25020	PIN, COTTER GOUPILLE, FENDUE	1			1		

FIG. 19 REPAIR KIT 1 KITS DE REPARATION 1



REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
1	6N0-W0001-A0	POWER HEAD GASKET KIT POCHETTE DE JINTS TETE MOTRICE	1	1	1	1	1	
2	93210-54M54	.O-RING .JOINT TORIQUE	1	1	1	1	1	
3	93102-20M25	.OIL SEAL .JOINT SPY	1	1	1	1	1	
4	93210-42159	.O-RING .JOINT TORIQUE	1	1	1	1	1	
5	93101-20M29	.OIL SEAL .JOINT SPY	1	1	1	1	1	
6	93101-12M26	.OIL SEAL .JOINT SPY	1	1	1	1	1	
7	6G1-41133-A0	.GASKET, EXHAUST MANIFOLD 1 .JOINT, PIPE D'ECHAPPEMENT	1	1	1	1	1	
8	6G1-11193-A1	.GASKET, HEAD COVER 1 .JOINT, COUVERCLE DE CULASSE 1	1	1	1	1	1	
9	6G1-41112-A1	.GASKET, EXHAUST INNER COVER .JOINT, PLAQUE D'ECHAPPEMENT	1	1	1	1	1	
10	6G1-41113-A1	.OUTER COVER, EXHAUST .COUVERCLE, ECHAPPEMENT	1	1	1	1	1	
11	6G1-13621-A1	.GASKET, VALVE SEAT .JOINT, SIEGE DE CLAPET	1	1	1	1	1	
12	6G1-13645-A1	.GASKET, MANIFOLD 1 .JOINT, TUBULURE 1	1	1	1	1	1	
13	6G1-14984-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
14	6G1-14198-A1	.GASKET .JOINT	1	1	1	1	1	
15	6G1-41114-A0	.GASKET, EXHAUST OUTER COVER .JOINT, COUVERCLE D'ECHAPPEMEN	1	1	1	1	1	
16	6N0-W0093-00	CARBURETOR REPAIR KIT KIT DE REPARATION CARBURATEUR	1	1	1	1	1	
17	679-14923-00	.SCREW, PILOT .VIS, RALENTI	1	1	1	1	1	
18	6G1-14966-00	.CAP .CAPUCHON	1	1	1	1	1	
19	6G1-14126-00	.GASKET .JOINT	1	1	1	1	1	
20	676-14966-00	.CAP .CAPUCHON	1	1	1	1	1	
21	6G1-14984-00	.O-RING .JOINT TORIQUE	1	1	1	1	1	
22	97980-04114	.SCREW, WITH WASHER .VIS, AVEC RONDELLE	4	4	4	4	4	
23	6G1-14985-00	.FLOAT .FLOTTEUR	1	1	1	1	1	
24	6G1-14546-00	.VALVE, NEEDLE .POINTEAU	1	1	1	1	1	
25	676-14186-00	.PIN, FLOAT .AXE, FLOTTEUR	1	1	1	1	1	
26	688-14548-00	.PIN, FLOAT ARM .AXE, BRAS DE FLOTTEUR	1	1	1	1	1	
27	6N0-W0001-C0	LOWER UNIT GASKET KIT POCHETTE DE JOINTS	1	1	1	1	1	

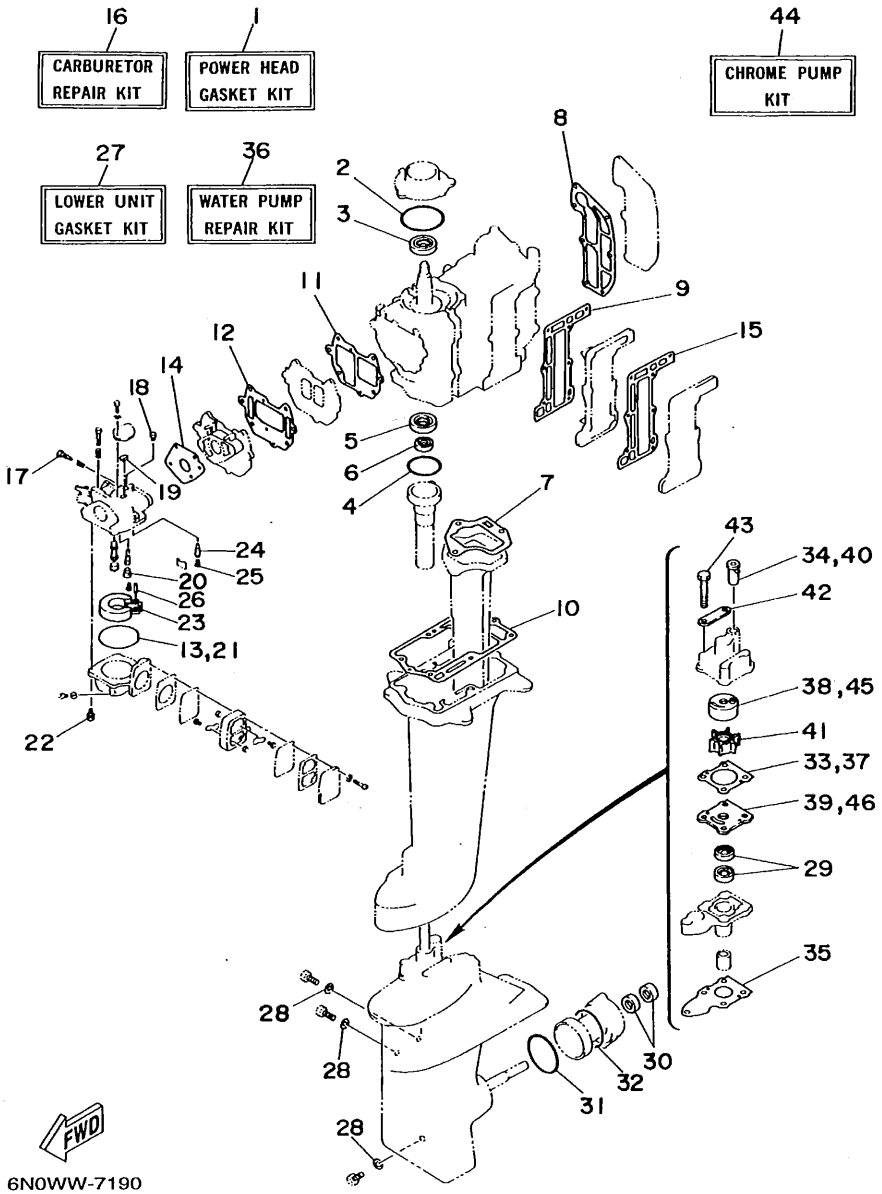


FIG. 19 REPAIR KIT 1 — KITS DE REPARATION 1

REF. NO.	PART NO. NO. PIECES	DESCRIPTION DESCRIPTION	A	B	C	D	E	REMARKS REMARQUES
28	90430-08020	.GASKET .JOINT	3	3	3	3	3	
29	93101-11M23	.OIL SEAL .JOINT SPY	2	2	2	2	2	
30	93101-15074	.OIL SEAL .JOINT SPY	2	2	2	2	2	
31	93210-49046	.O-RING .JOINT TORIQUE	1	1	1	1	1	
32	93210-53M08	.O-RING .JOINT TORIQUE	1	1	1	1	1	
33	6G1-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	1	1	1	
34	647-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1	1	1	1	
35	6G1-45315-A0	.PACKING, LOWER CASING .JOINT, BOITIER D'HELICE	1	1	1	1	1	
36	6N0-W0078-A0	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	1	1	1	
37	6G1-44315-A0	.GASKET, WATER PUMP .JOINT, POMPE A EAU	1	1	1	1	1	
38	6G1-44322-00	.INSERT, CARTRIDGE .CUVETTE	1	1	1	1	1	
39	6G1-44323-00	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1	1	1	
40	647-44366-00	.DAMPER, WATER SEAL .JOINT, TUBE D'EAU	1	1	1	1	1	
41	6G1-44352-00	.IMPELLER .TURBINE	1	1	1	1	1	
42	6G1-44328-00	.PLATE .PLAQUETTE	2	2	2	2	2	
43	97395-06045	.BOLT .BOULON	4	4	4	4	4	
44	6N0-W0078-0A	WATER PUMP REPAIR KIT KIT DE REPARATION DE LA POMPE	1	1	1	1	1	
45	6G1-44322-40	.INSERT, CARTRIDGE .CUVETTE	1	1	1	1	1	CHROMATE
46	6G1-44323-40	.OUTER PLATE, CARTRIDGE .PLAQUE EXTERIEURE	1	1	1	1	1	CHROMATE

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PRINTED ON RECYCLED PAPER
IMPRIME SUR PAPIER RECYCLE

YAMAHA
YAMAHA MOTOR CO., LTD.
2500 SHINGAI IWATA SHIZUOKA JAPAN
SERVICE INFORMATION DIV.

Printed in Japan
First edition SEP., 1996
TG

IMPRIME AU JAPON
Première édition SEP., 1996
TG